

# PEPPER/OPERA KW

## USER INSTRUCTION

READ ATTENTIVELY AND STORE CAREFULLY  
WITH THE CABINET  
*(original instructions)*

# ***SECTION 1: QUICK REFERENCE INSTRUCTION***

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
Fabbricante - Constructeur - Manufacturer Hersteller - Fabricante - Fabricante	<b>Epta Spa</b> - Via Mecenate, 86 - 20138 Milano (MI) ITALIA Tel. 02/55403211 Telefax 02/55401023	<b>2/23</b>

Quick reference instruction

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**SYMBOLS USED**



Prohibition symbol: it prohibits the carrying out of specific operations.



Attention symbol: accident prevention rules for the operator.



Warning symbol: there is the possibility of damaging the cabinet and/or its components.



Note symbol: it provides useful information.

**Personal protection equipment**

	Safety shoes
	Protective gloves
	Safety glasses
	Safety helmet
	Safety vests

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Quick reference instruction

## 1. EQUIPMENT REQUIRED

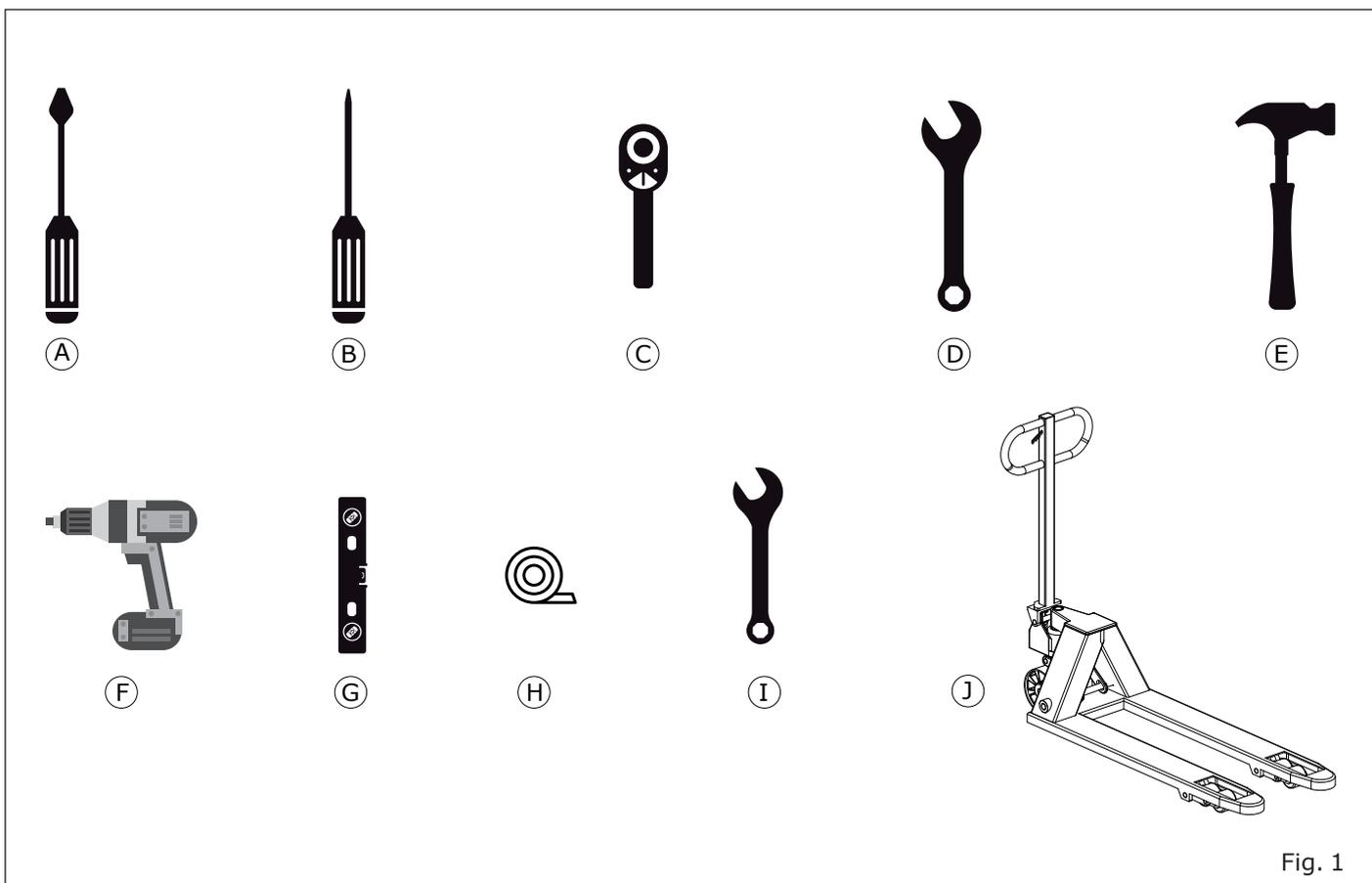


Fig. 1

- |                     |                         |
|---------------------|-------------------------|
| A. Flat screwdriver | F. Electric screwdriver |
| B. Star screwdriver | G. Spirit level         |
| C. Ratchet wrench   | H. Scotch tape          |
| D. 12mm wrench      | I. 8mm wrench           |
| E. Hammer           | J. Pallet truck         |

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Quick reference instruction

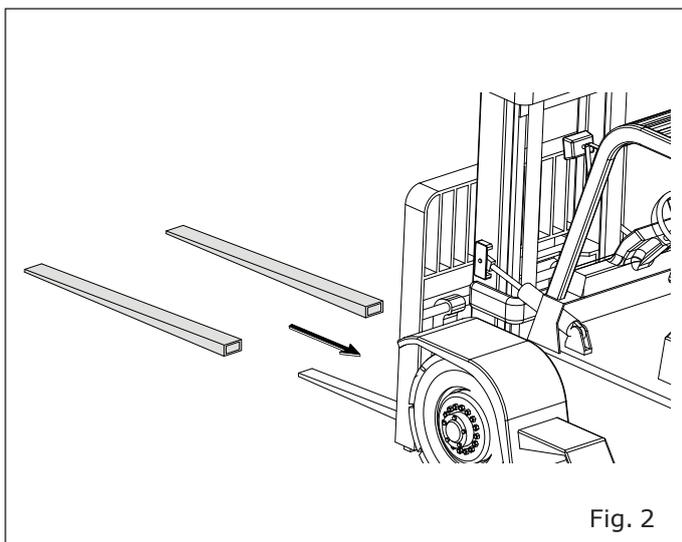
## 2. HANDLING AND REMOVAL OF THE PACKAGING



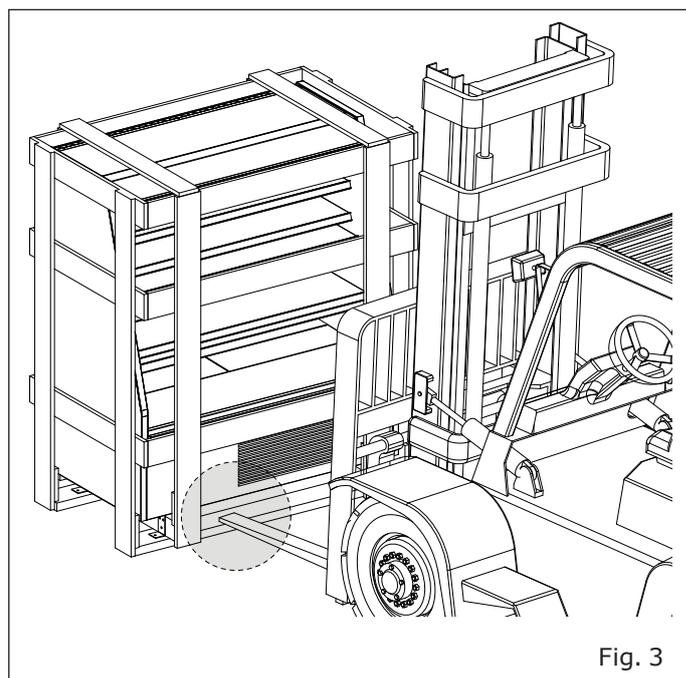
Before carrying out the operations to remove the packaging and transport, wear personal protective clothing and use means and tools suitable for the dimensions and weight of the appliance.

### 2.1 Handling

For the mobilization of the cabinet it is necessary to use forklifts equipped with elongated forks.



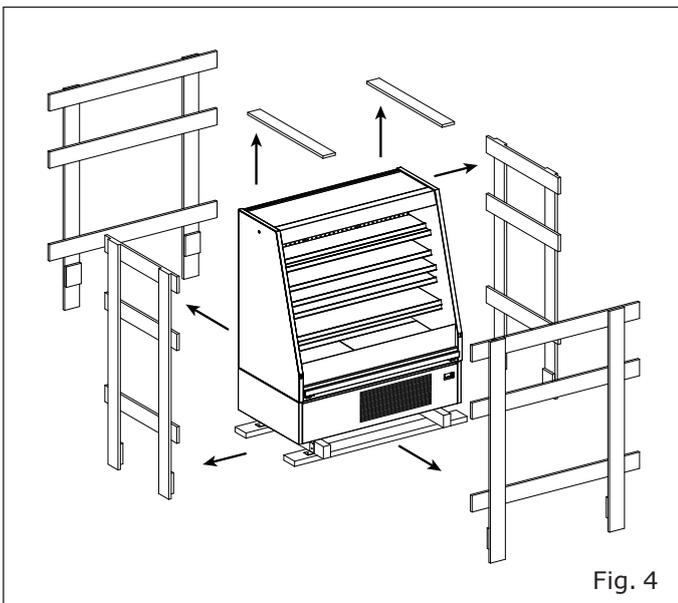
The cabinet must be lifted as shown in the photos, by inserting the forks of the trolley under the protective logons mounted under the cabinet.



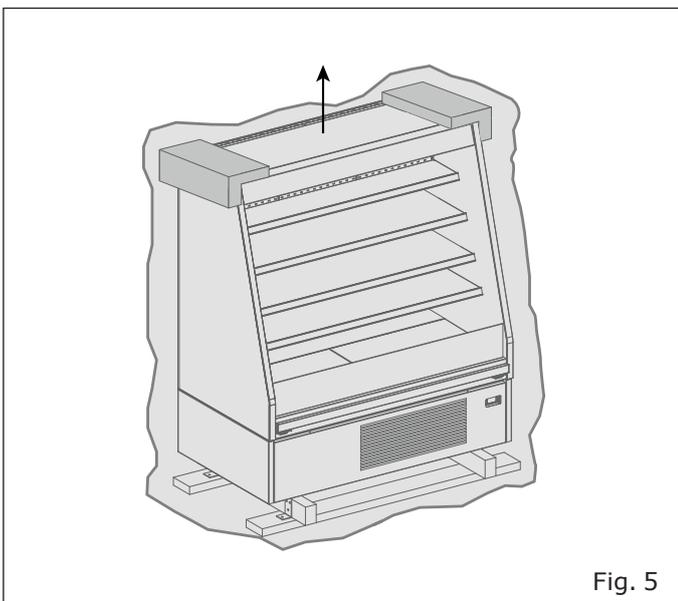
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## 2.2 Removal of packaging

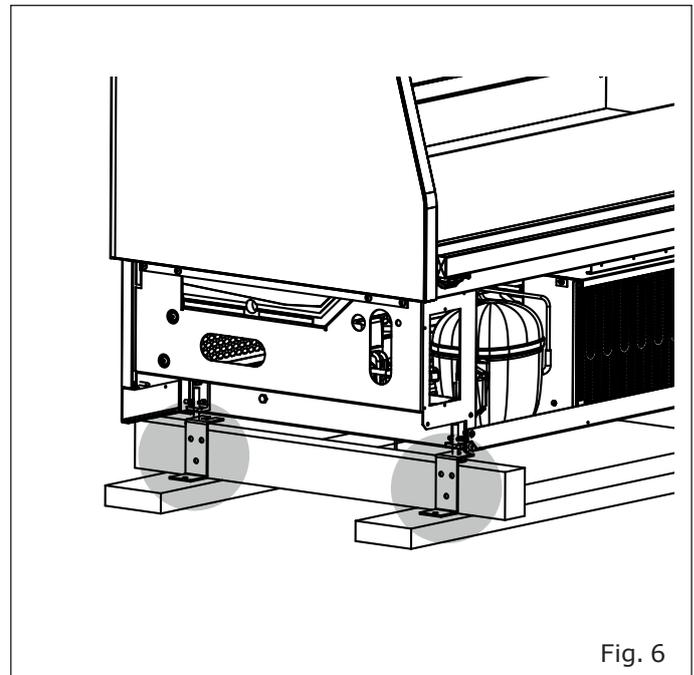
- Remove the wooden protections.



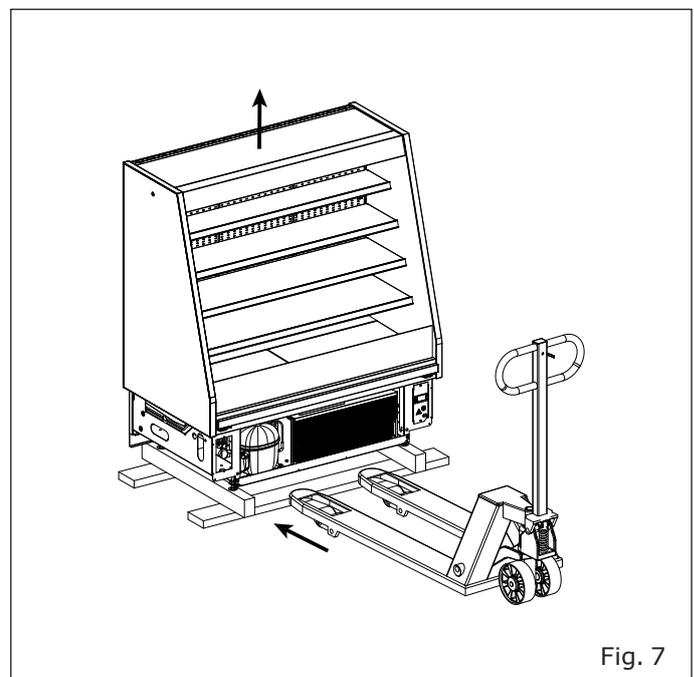
- Remove the anti-scratch sheet.
- Remove the protective corners.



- Remove the side brackets (on one side only) using the screwdriver (F).



- Lift the bench with the transpallet (J).



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## Quick reference instruction

- Remove the wooden logs placed under the counter with the help of a hammer (E).
- Remove the logons from under the cabinet.

- Fit the side fairings using the screwdriver (F).
- Mount the front fairing using the screwdriver (F).

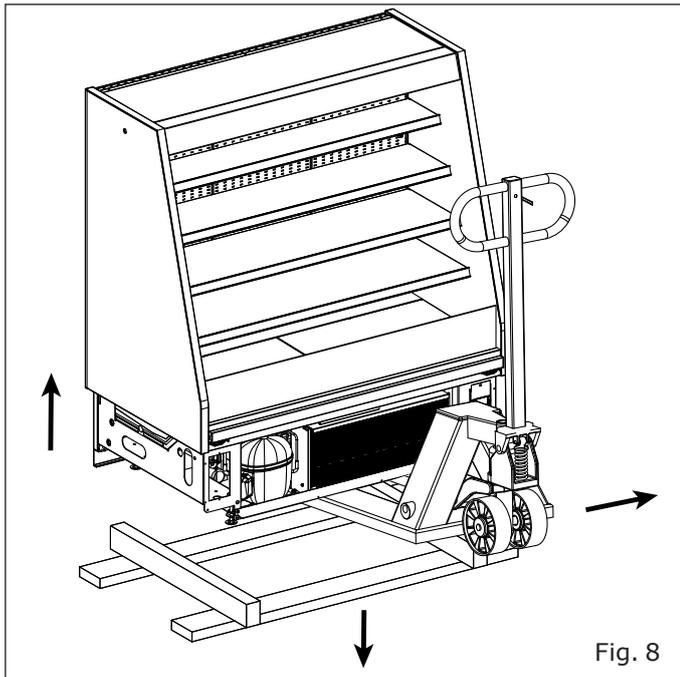


Fig. 8

- Adjust the feet using the 19 (D) wrench.
- Check the flatness of the bench using the level (G).

## 2.3 Cabinet completion

- Insert the front glass in the space on the bottom surface.

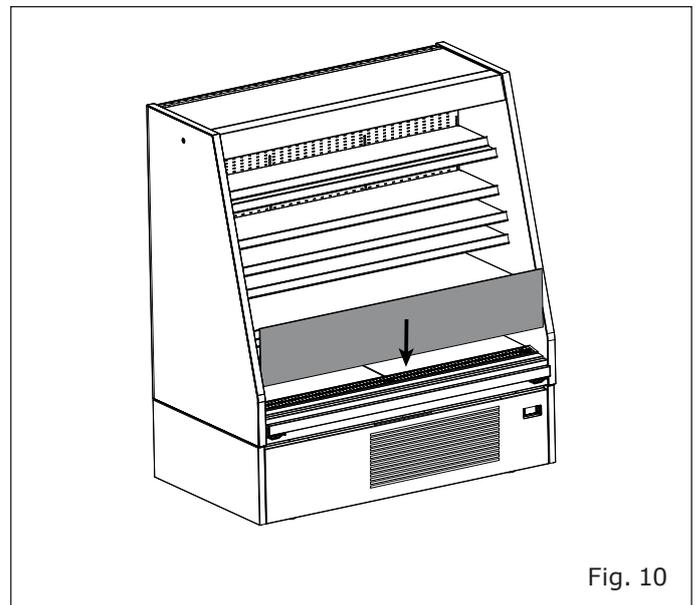


Fig. 10

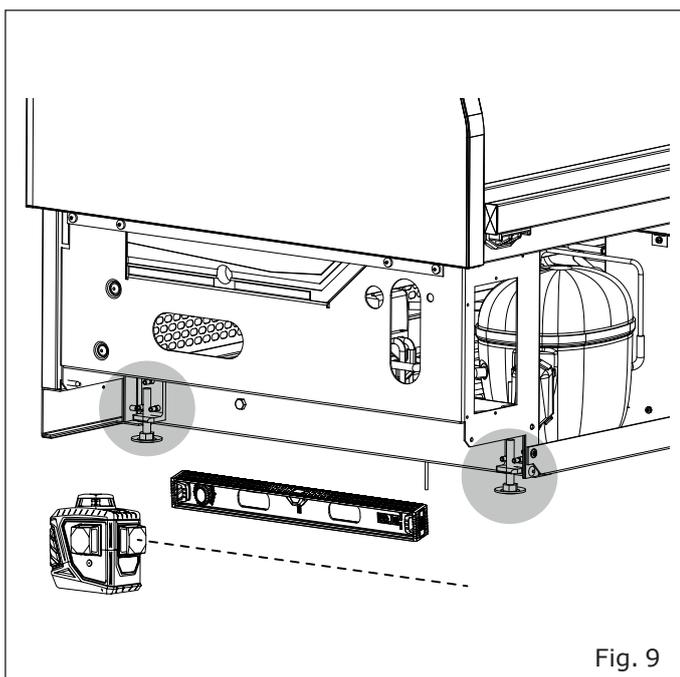


Fig. 9

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### 3. INSTALLATION

#### 3.1 Approach and coupling

The cabinets can be paired close one another.

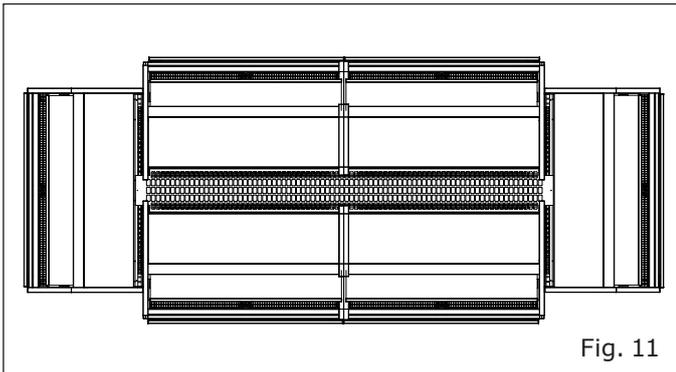


Fig. 11

A special shoulder is used when combining the head cabinet with the linear cabinet.

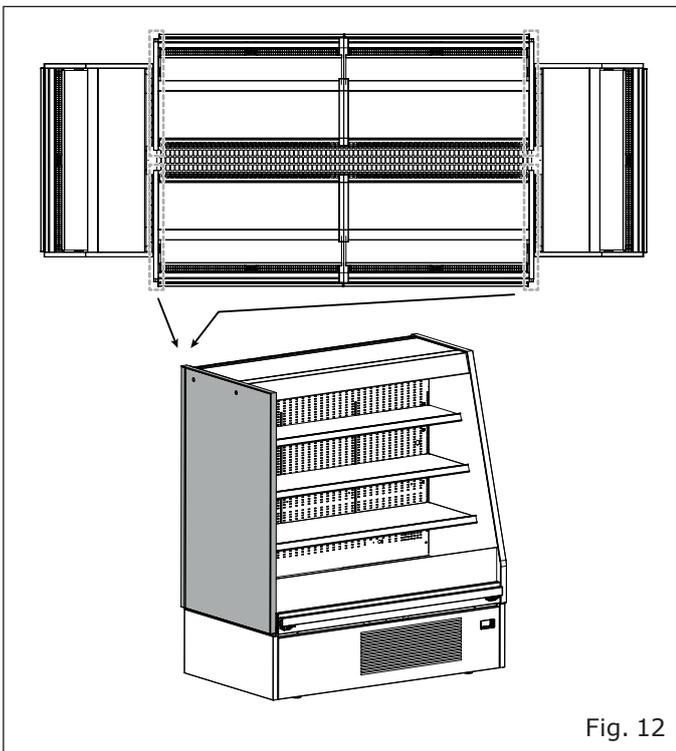


Fig. 12



It is possible to combine head and linear furniture, and back to back.

#### 3.2 Back to back combination

To carry out the back-to-back juxtaposition it is necessary to use the juxtaposition kit, which includes 2 spacers and an upper grill.

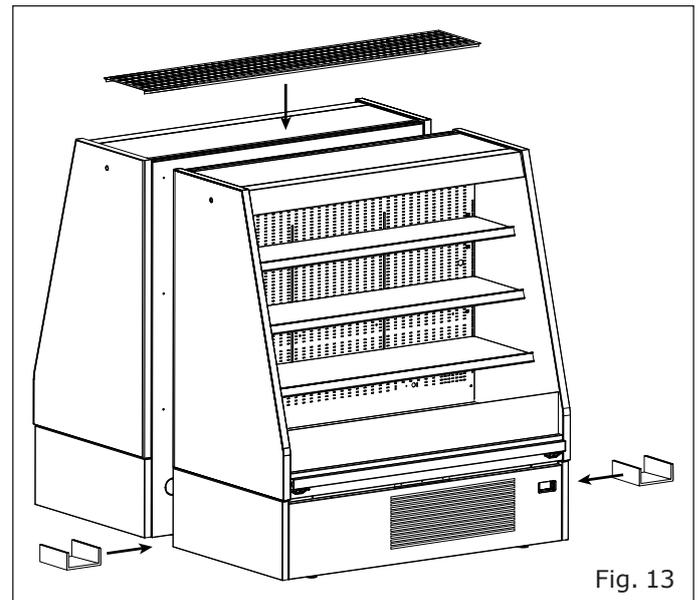


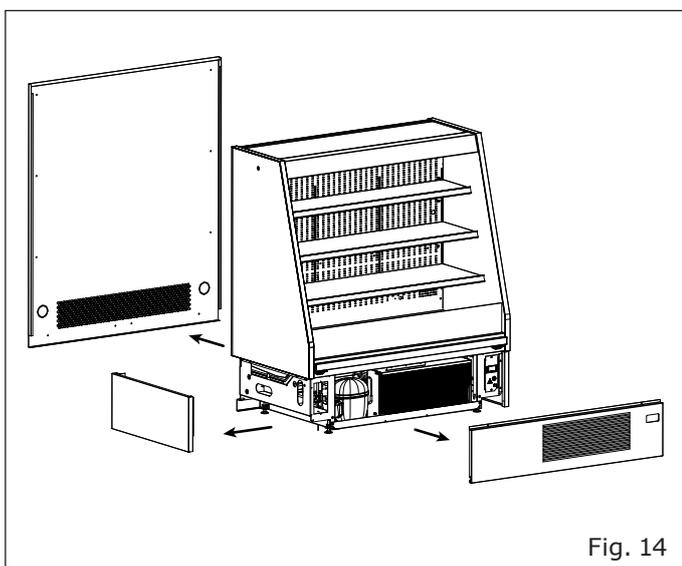
Fig. 13

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## Quick reference instruction

### 3.3 Coupling

- Remove the front fairing using the screwdriver (F).
- Remove the side fairing using the screwdriver (F).
- Remove the rear panel (optional) using the screwdriver (F).

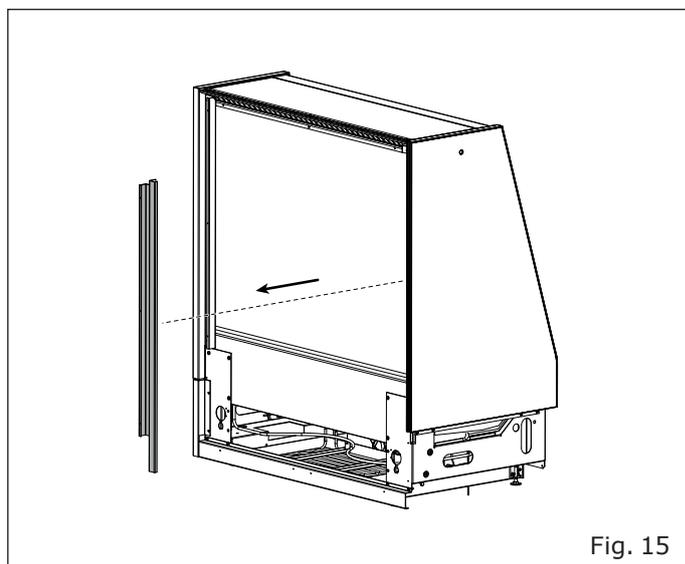


- Check the flatness in both the transverse and longitudinal directions using a spirit level (G).
- By acting on the feet with the key from 19 (D) level the cabinet.

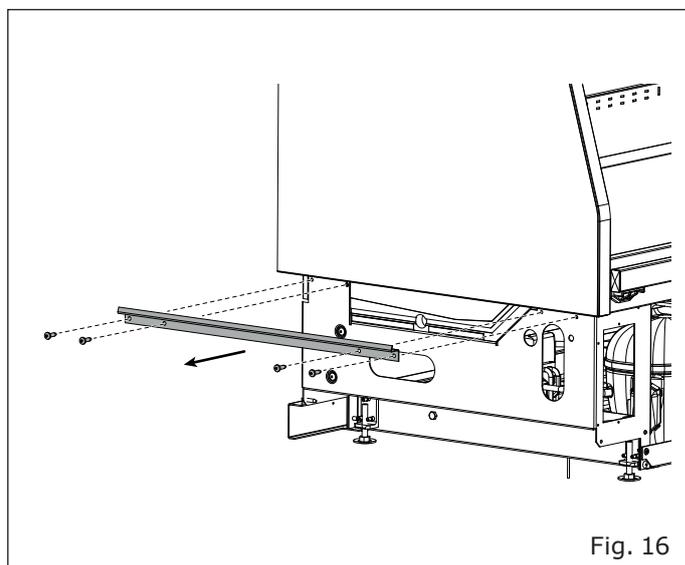


Avoid unscrewing the feet completely. The cabinet is shipped with the feet screwed on; the height of the cabinet is adjustable.

- Unscrew the endwall support bracket using the (F) screwdriver.



- Unscrew the screws using the screwdriver (F) and remove the bracket.



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- Unscrew with ratchet wrench (C) the screws on the endwall.
- Remove the endwall.

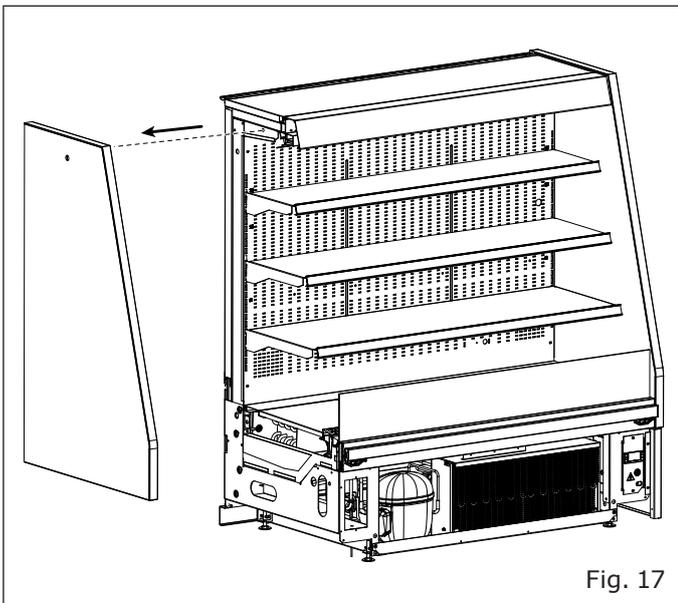


Fig. 17

- Apply the adhesive gasket to the edge of the bench.

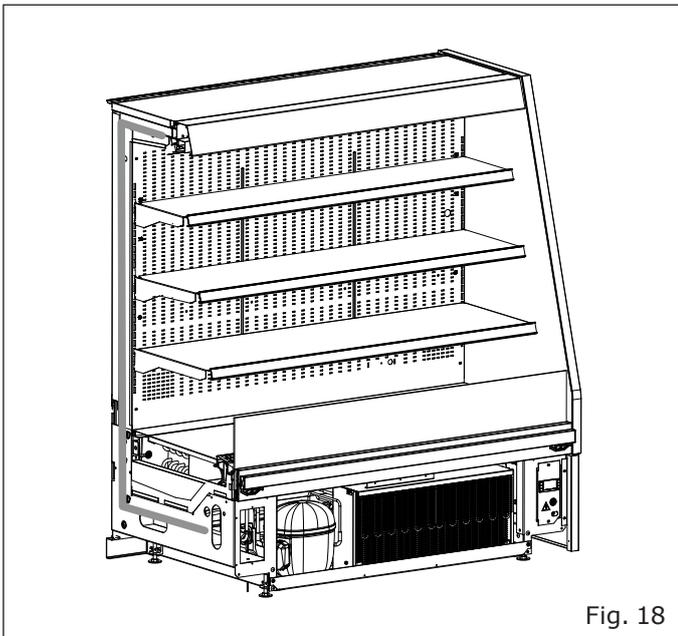


Fig. 18

- Pair the benches.

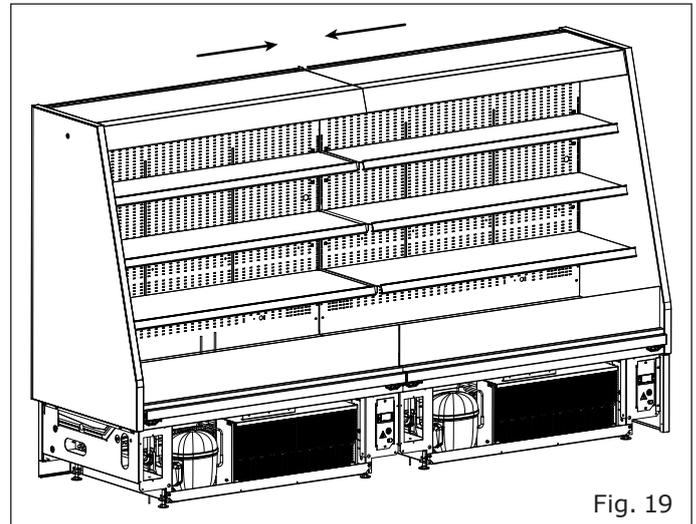


Fig. 19

- Use the coupling kit to attach the benches to each other.

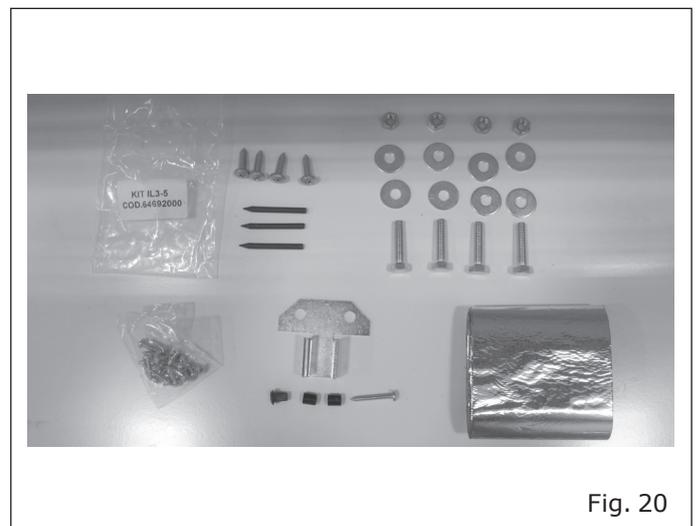


Fig. 20

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## Quick reference instruction

- Remove the top panels using the screwdriver (F).
- Screw the bolt, washer and nut using the ratchet wrench (C).

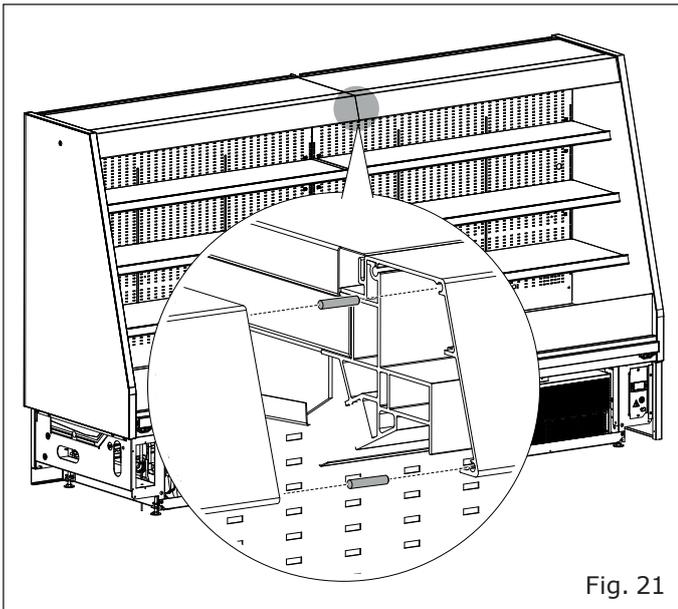


Fig. 21

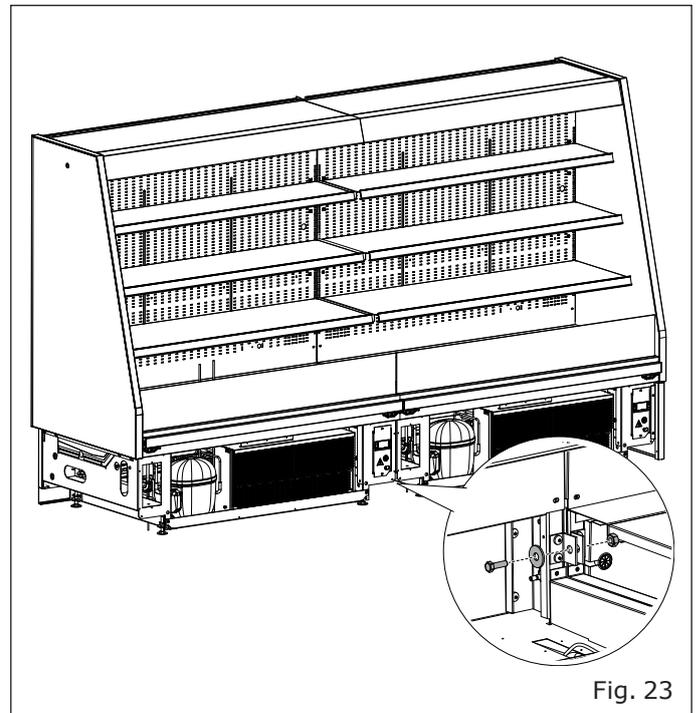


Fig. 23

- Removes the bottom floors.

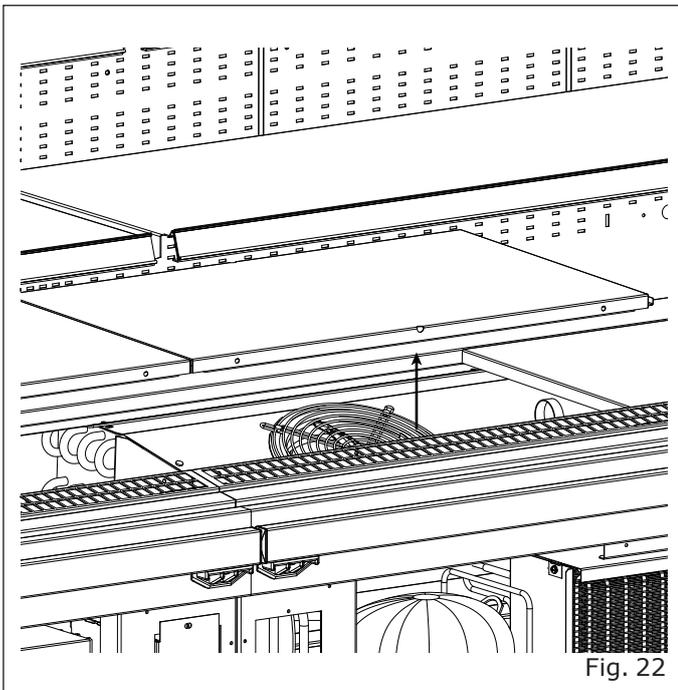


Fig. 22

- Secure the coupling bracket by tightening the screws with the screwdriver (F).

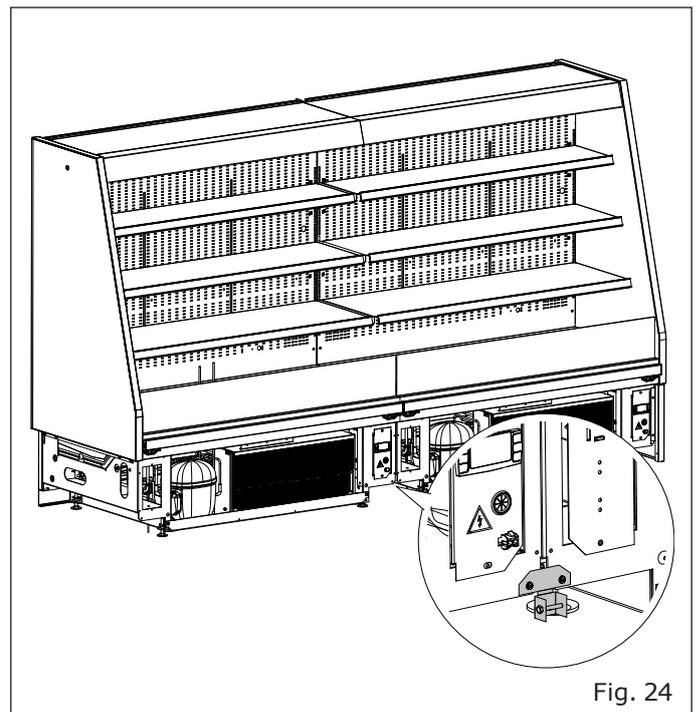
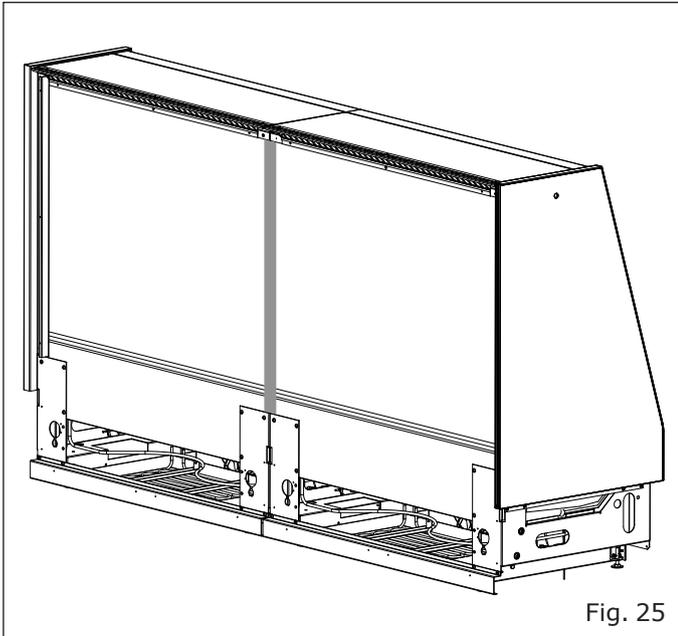


Fig. 24

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- Apply the aluminum tape included in the kit to the back.

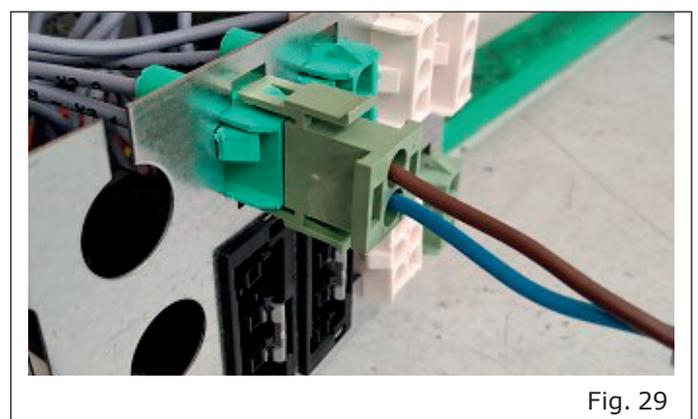
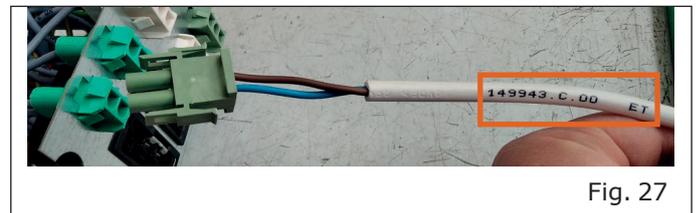
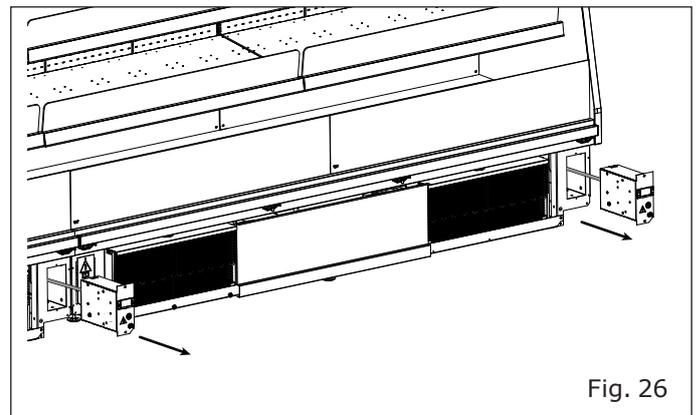


- Fit the side fairings and the front fairing using the (F) screwdriver.

### 3.4 Electric connections

#### Connecting the sync cable

- Unscrew the screws that hold the electrical panels.
- Pull out the electrical panels.
- Connect the banks through the supplied cable to allow synchronization.

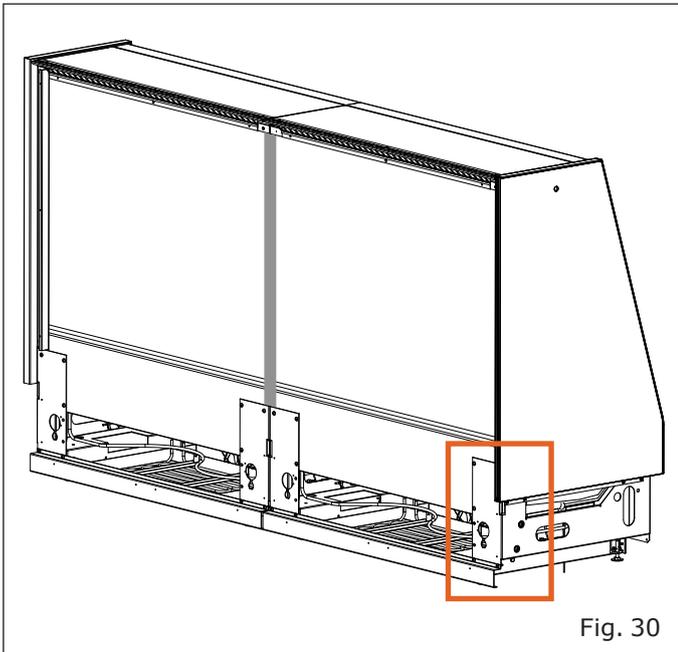


- Reposition the electrical panels and fix them with the screws previously removed.

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## Quick reference instruction

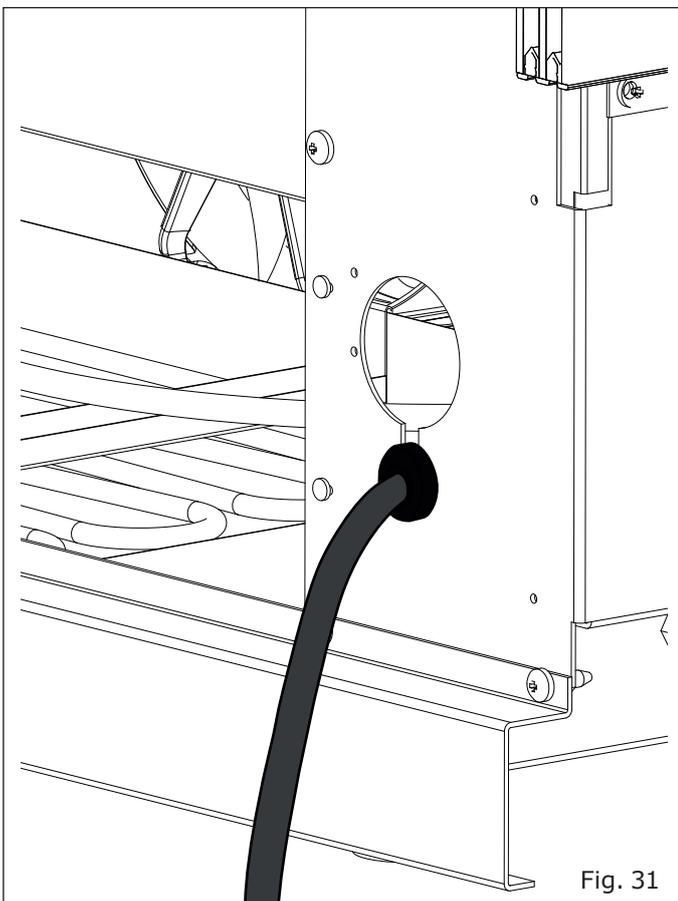
- Locking to the bench frame.



- Passage on the back panel.



The aesthetic rear panel is pre-cut, removing round part the plug passage is easily guarantee.

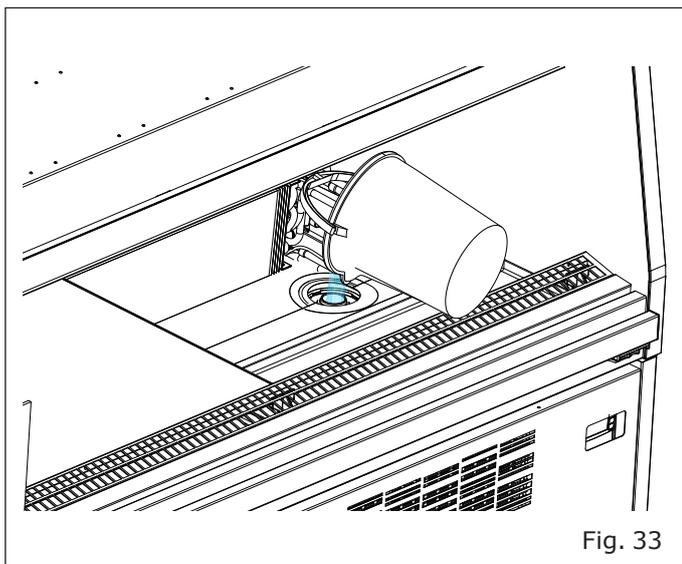


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### 3.5 Starting



Before starting the cabinet, fill the drain siphons with water.



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## Quick reference instruction

### 4. MAINTENANCE



Before carrying out maintenance operations, wear personal protective clothing and use means and tools suitable for the size and weight of the appliance.



All maintenance operations must be carried out with the equipment disconnected from the power supply.

#### 4.1 Access to the electrical panel

- Remove the front fairing using the screwdriver (F).
- Remove the side fairing using the screwdriver (F).
- Remove the rear panel (optional) using the screwdriver (F).

- Unscrew the screws that hold the electrical panels.
- Pull out the electrical panels.

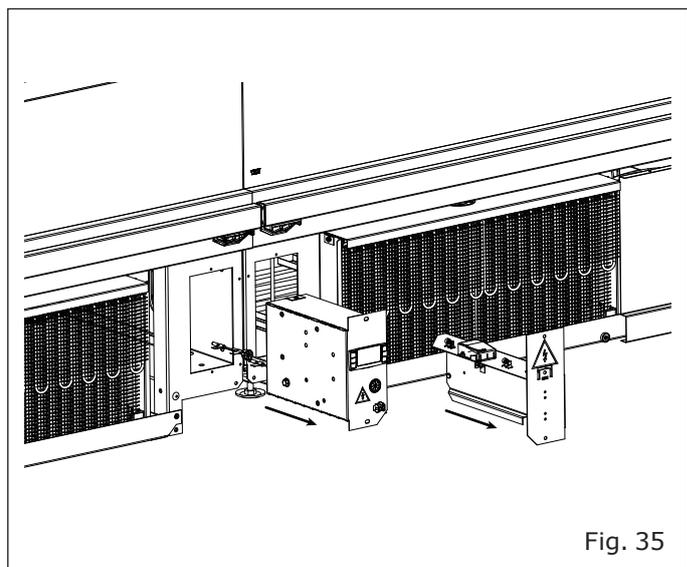


Fig. 35

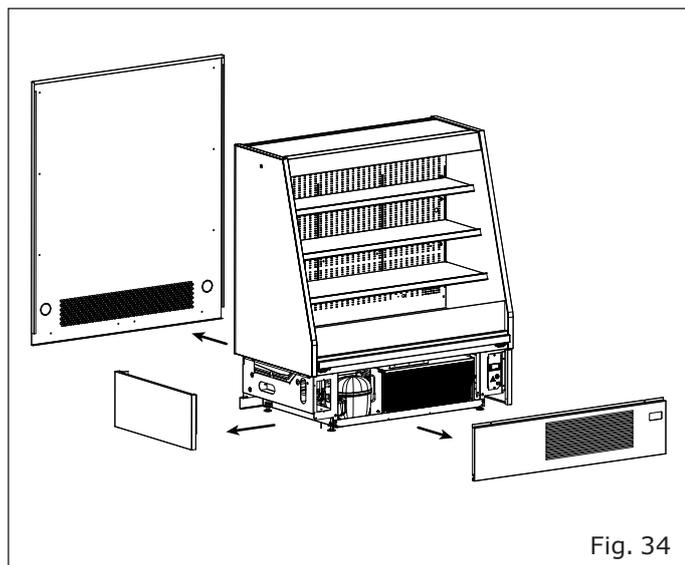


Fig. 34

#### 4.2 Access to the condenser

- Remove the front fairing using the screwdriver (F).
- Remove the screws holding the condenser.
- Pull out the condenser.

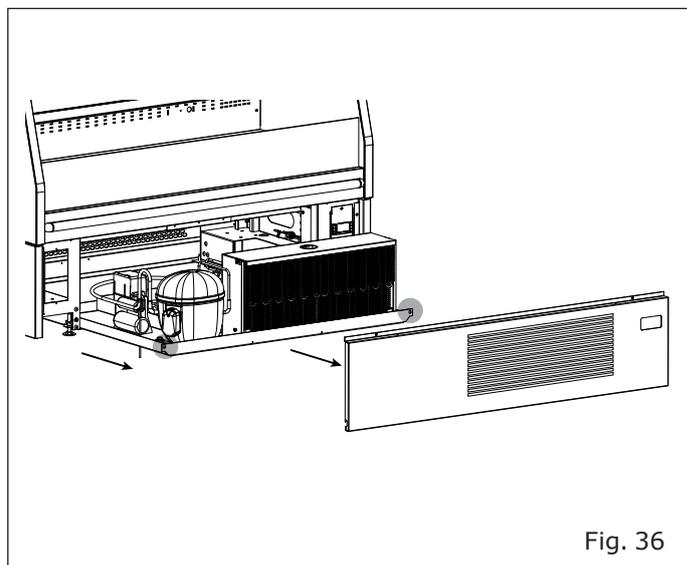


Fig. 36

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### 4.3 Probe position

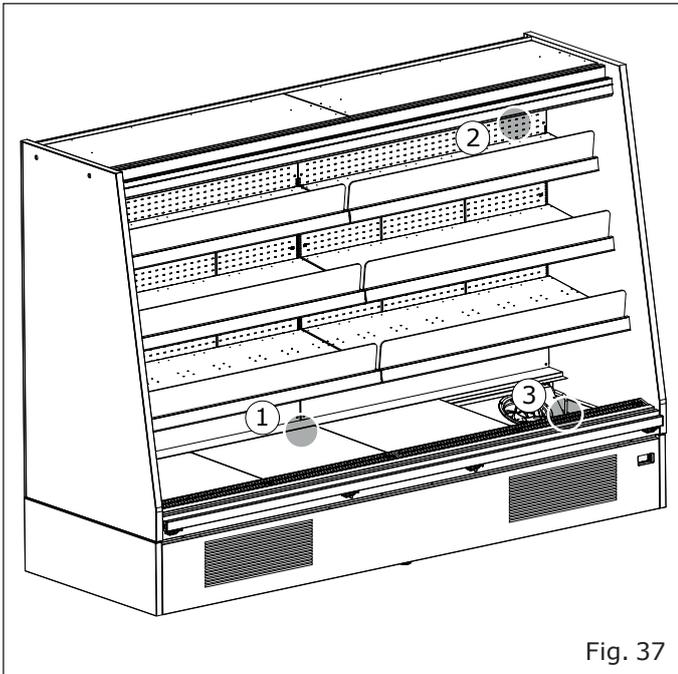


Fig. 37

- 1) Probe "AO" (air outlet)
- 2) Probe "AR" (air intake)
- 3) Probe "ED" (evaporator defrosting end)

### 4.4 Condenser fan replacement

- Remove the fan screws using the screwdriver (F).

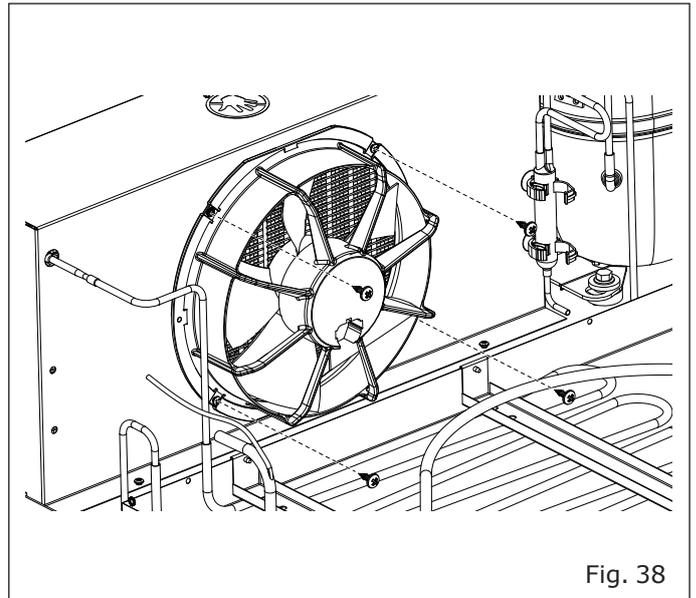


Fig. 38

- Remove the fan.
- Unplug the connector.

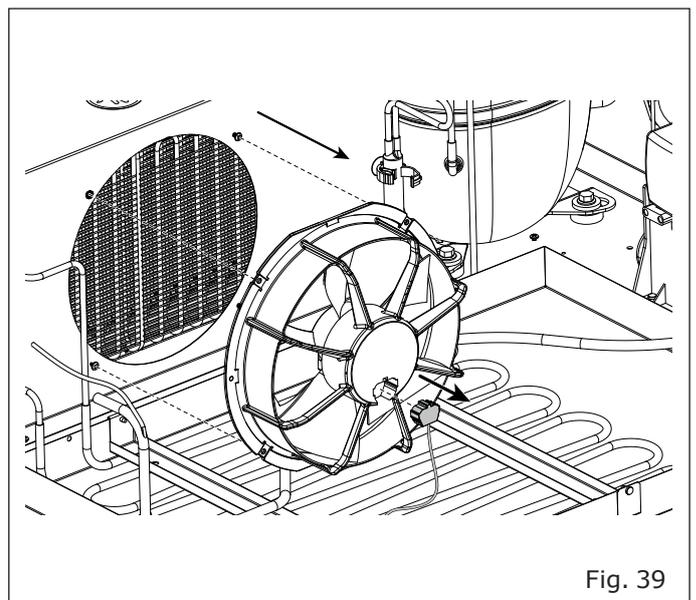


Fig. 39

- Replace the fan.
- Reverse the procedure to reassemble the fan.

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## Quick reference instruction

### 4.5 Evaporator fan replacement

- Remove the bottom plate to access the fan to be replaced.

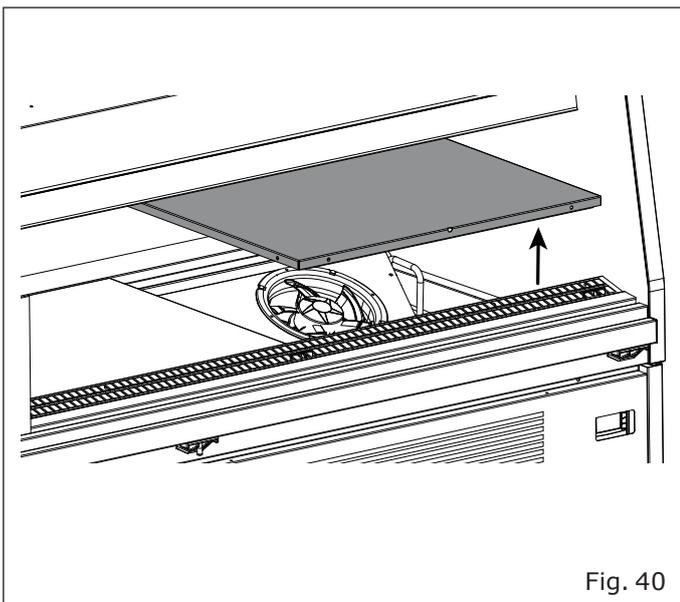


Fig. 40

- Remove the fan screws using the screwdriver (F).
- Unplug the connector.

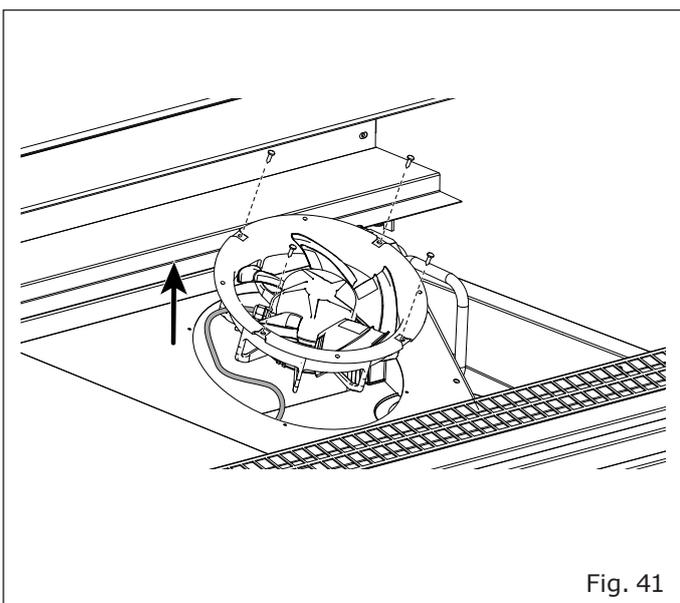


Fig. 41

- Replace the fan.

### 4.6 Lamp replacement

- Remove the lamp holder screws using the screwdriver (F).
- Disconnect the connector.
- Replace the lamp.

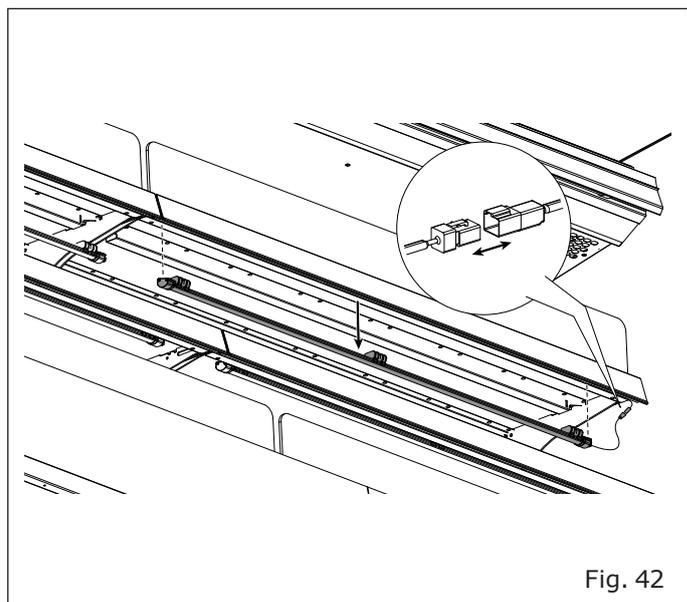


Fig. 42

### 4.7 Resistance replacement

- Remove the bottom floors.

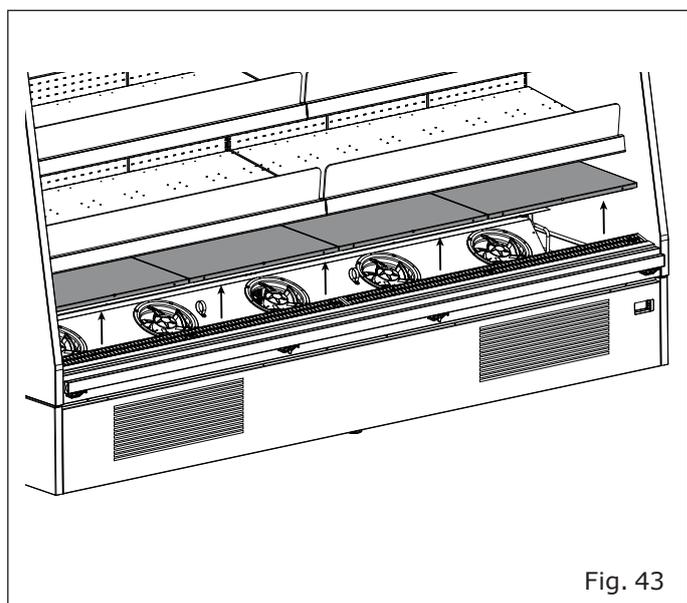
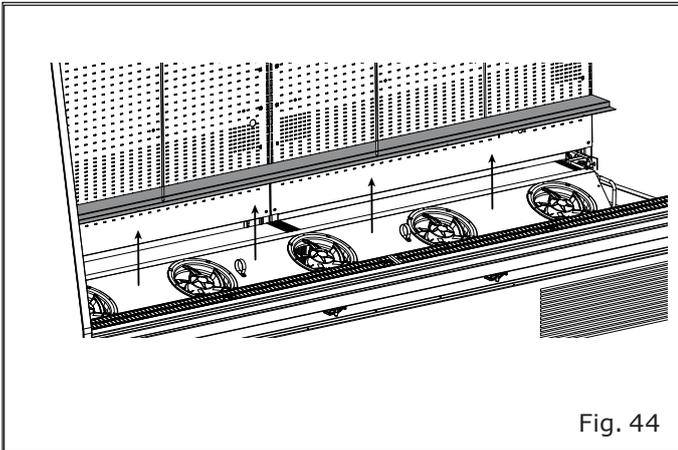


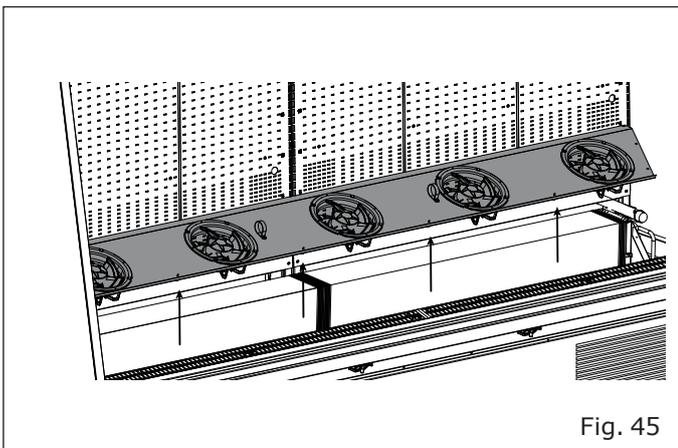
Fig. 43

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- Remove the back cover.



- Remove the screws of the fan holder using the screwdriver (F).
- Remove the fan holder.



- Replace the resistance by detaching the hooks from the evaporator.

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Quick reference instruction

## 5. SETTINGS

-	Param	Par	Max	U/M	Default	IN1-KW SV OPEN L937	IN1-KW SV OPEN L1250
Set point	SET	LS	US	°F	23	28	29
<b>Regulation</b>	<b>"CP"</b>						
Differential	Hy	0	46	°F	4	9	9
Minimum set point	LS	-148	302	°F	-58	14	14
Maximum set point	US	32	230	°F	230	50	50
Thermostat probe calibration	Ot	10	54	°F	0	0	0
Evaporator probe presence	P2P	n	Y	-	Y	Y	Y
Evaporator probe calibration	OE	-22	22	°F	0	0	0
Third probe presence	P3P	n	Y	-	n	n	n
Third probe calibration	O3	-22	22	°F	0	0	0
Fourth probe presence	P4P	n	Y	-	n	Y	Y
Fourth probe calibration	O4	-22	22	°F	0	0	0
Outputs activation delay at start up	OdS	0	255	min	0	0	0
Anti-short cycle delay	AC	0	50	min	1	3	3
Anti-short cycle delay (2nd compressor)	AC1	0	255	sec	10	20	20
P1-P2 percentage for regulation (100=P1, 0=P2)	rtr	0	100	%	100	100	100
Compressor ON time during fast freezing	CCt	0.0	0.0	hrs	0	0	0
Set point for continuous cycle	CCS	-148	302	°F	23	23	23
Compressor ON time with faulty probe	CO <sub>n</sub>	0	255	min	15	15	15
Compressor OFF time with faulty probe	CO <sub>F</sub>	0	255	min	30	30	30
<b>Display</b>	<b>-</b>						
Temperature measurement unit	CF	°C	°F	-	°C	°F	°F
Resolution (integer/decimal point)	rES	in	DE	-	dE	dE	dE
Local display	Lod	P1	P2	-	P1	P4	P4
X-REP display (P1 - P2 - P3 - P4 - SEt - dtr)	rEd2	P1	dtr	-	P1	P4	P4
Display temperature delay	dLy	0	20	min	0	0	0
P1-P2 percentage for display	dtr	1	99	%	50	100	100
<b>Defrost</b>	<b>-</b>						
Kind of interval for defrost	EdF	rtc	in	-	rtc	In	In
Defrost type (EL=el. heater; in= hot gas)	tdF	EL	in	-	El	El	El
Probe selection for defrost termination (nP; P1; P2; P3; P4)	dFP	nP	P4	-	P2	P2	P2

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Quick reference instruction

-	Param	Par	Max	U/M	Default	IN1-KW SV OPEN L937	IN1-KW SV OPEN L1250
Probe selection for second defrost termination (nP; P1; P2; P3; P4)	dSP	nP	P4	-	P2	P2	P2
Defrost termination temperature	dtE	-58	122	°F	8	50	46
Second defrost termination temperature	dtS	-58	122	°F	8	50	46
Interval between defrost cycles	idF	1	120	hrs	6	3	3
(Maximum) lenght for 1° defrost	Mdf	0	255	min	30	45	45
(Maximum) lenght for 2° defrost	MdS	0	255	min	30	45	45
Start defrost delay	dSd	0	99	min	0	0	0
Displaying during defrost (rt, it, SEt, DEF)	dFd	rtc	DEF	-	it	DEF	DEF
MAX display delay after defrost	dAd	0	255	min	30	10	10
Draining time	Fdt	0	120	min	0	2	2
First defrost after start up (n=after IdF; y=immed.)	dPO	n	y	-	n	n	n
Defrost after fast freezing	dAF	0	23	hrs	0	0	0
<b>Fans</b>	-						
Fans operating mode (C-n, o-n, C-y, o-Y)	FnC	C-n	o-Y	-	O-n	O-y	O-y
Fans delay after defrost	Fnd	0	255	min	10	2	2
Differential of temperature for forced activation of fans	Fct	0	90	°F	18	18	18
Fans stop temperature	FSt	-58	122	°F	2	36	36
Fan on time with compressor off	Fon	0	15	min	0	0	0
Fan off time with compressor off	FoF	0	15	min	0	0	0
Probe selection for fan management (nP; P1; P2; P3; P4)	FAP	nP	P4	-	P2	nP	nP
<b>Auxiliary Thermostat Configuration</b>	-						
Kind of action for auxiliary relay	ACH	CL	Ht	-	cL	cL	cL
Set Point for auxiliary relay	SAA	-148	230	°F	0	32	32
Differential for auxiliary relay	Shy	0	46	°F	4	4	4
Probe selection for auxiliary relay (nP; P1; P2; P3; P4)	ArP	nP	P4	-	nP	nP	nP
Auxiliary relay operating during defrost	Sdd	n	y	-	n	n	n
<b>Alarms</b>	-						
Alarm probe selection (nP; P1; P2; P3; P4)	ALP	nP	P4	-	P1	P1	P1
Temperature alarms configuration (rE= related to set; Ab = absolute)	ALC	rE	Ab	-	Ab	Ab	Ab
MAXIMUM temperature alarm	ALU	32	230	°F	110	59	59

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### Quick reference instruction

-	Param	Par	Max	U/M	Default	IN1-KW SV OPEN L937	IN1-KW SV OPEN L1250
<b>Alarms</b>							
Minimum temperature alarm	ALL	-148	302	°F	-50	14	14
Temperature alarm and fan differential	AFH	0	46	°F	4	4	4
Temperature alarm delay	Ald	0	255	min	15	30	30
Delay of temperature alarm at start up	dAO	0	23	hrs	1,3	1,3	1,3
<b>Condenser temperature alarm delay</b>							
Probe for temperat. alarm of condenser (nP; P1; P2; P3; P4)	AP2	nP	P4	-	P4	nP	nP
Condenser for low temperat. Alarm	AL2	-148	302	°F	-40	-40	-40
Condenser for high temperat. Alarm	AU2	-148	302	°F	110	230	230
Differ. for condenser temp. alar. Recovery	AH2	0	46	°F	9	9	9
Condenser temperature alarm delay	Ad2	0	254	min	15	10	10
Delay of cond. temper. alarm at start up	dA2	0.0	23	hrs	1,3	1,3	1,3
Compr. off for condenser low temperature alarm (n(0) - Y(1) )	bLL	n	Y	-	n	n	n
Compr. off for condenser high temperature alarm (n(0) - Y(1) )	AC2	n	Y	-	n	n	n
<b>Auxiliary Relay</b>							
Second relay configuration (ALr = alarm; dEF = do not select it; Lig =Light; AUS =AUX; onF=always on; Fan= do not select it; db = neutral zone; cP2 = second compressor; dF2 = do not select it; HES = night blind)	oA2	Alr	HES	-	Lig	Fan	Fan
Alarm relay disabling	tbA	n	y	-	y	y	y
Fourth relay configuration (ALr = alarm; dEF = do not select it; Lig =Light; AUS =AUX; onF=always on; Fan= do not select it; db = neutral zone; cP2 = second compressor; dF2 = do not select it; HES = night blind)	oA3	Alr	HES	-	Lig	Alr	Alr
Alarm relay polarity (oA3=ALr)	AoP	oP	cL	-	cL	cL	cL

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Quick reference instruction

-	Param	Par	Max	U/M	Default	IN1-KW SV OPEN L937	IN1-KW SV OPEN L1250
<b>Digital inputs</b>							
Digital input polarity (18-20)	i1P	oP	cL	-	cL	cL	cL
Digital input 1 configuration (18-20) (oP=opening;CL=closing)	i1F	oP	CL	-	dor	dor	dor
Digital input polarity (18-19)	i2P	dor	dEF	-	cL	cL	cL
Digital input configuration (18-19) (oP=opening;CL=closing)	i2F	oP	CL	-	EAL	EAL	EAL
Digital input alarm delay (18-20) (EAL - bAL- PAL - dor - dEF - ES - AUS - Htr - FAn - HdF - onF)	did	EAL	onF	-	15	15	15
Door open alarm delay	doA	0	255	min	15	15	15
Number of activation of pressure switch	nPs	0	255	min	15	15	15
Compress and fan status when open	odc	0	15	-	F-c	F-c	F-c
Regulation restart with door open alarm (no; Fan; CPr; F_C)	rrd	no	F_C	-	y	y	y
Differential for Energy Saving	HES	-30	30	°F	0	0	0
<b>Current time an weekly holidays</b>							
Current hour	Hur	-30	30	hrs	-	Set in field	Set in field
Current minute	Min	0	23	min	-		
Current day	dAY	0	59	-	-		
First weekly holiday	Hd1	Sun	nu	-	nu		
Second weekly holiday	Hd2	Sun	nu	-	nu		
<b>Energy saving times</b>							
Energy saving cycle start during workdays	ILE	0	23h50	hrs	0	Set in field	Set in field
Energy saving cycle length during workdays	dLE	0	24	hrs	0		
Energy saving cycle start on holidays	ISE	0	23h50	hrs	0		
Energy saving cycle length during holidays	Dse	0	24	hrs	0		
<b>Defrost times</b>							
1st workday defrost start (0 ÷ 23h 50 min. - nu)	Ld1	0	nu	hrs	6.0	Set in field	Set in field
2nd workday defrost start (0 ÷ 23h 50 min. - nu)	Ld2	0	nu	hrs	13.0		
3rd workday defrost start (0 ÷ 23h 50 min. - nu)	Ld3	0	nu	hrs	21.0		

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### Quick reference instruction

-	Param	Par	Max	U/M	Default	IN1-KW SV OPEN L937	IN1-KW SV OPEN L1250
<b>Defrost times</b>							
4th workday defrost start (0 ÷ 23h 50 min. - nu)	Ld4	0	nu	hrs	nu	Set in field	Set in field
5th workday defrost start (0 ÷ 23h 50 min. - nu)	Ld5	0	nu	hrs	nu		
6th workday defrost start (0 ÷ 23h 50 min. - nu)	Ld6	0	nu	hrs	nu		
1st holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd1	0	nu	hrs	6.0		
2nd holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd2	0	nu	hrs	13.0		
3rd holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd3	0	nu	hrs	21.0		
4th holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd4	0	nu	hrs	nu		
5th holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd5	0	nu	hrs	nu		
6th holiday defrost start (0 ÷ 23h 50 min. - nu)	Sd6	0	nu	hrs	nu		
<b>Other</b>							
Serial address	Adr	1	247	-	1	Set in field	Set in field
Probe type selection	PbC	Pt1000	ntc	-	NTC	NTC	NTC
On / Off function enabled	OnF	nu	ES	-	nu	Set in field	Set in field
Room probe display	dP1	-	-	-	-	read only	read only
Evaporator probe display	dP2	-	-	-	-		
Third probe display	dP3	-	-	-	-		
Fourth probe display	dP4	-	-	-	-		
Real set	rSE	-	-	-	-		
Software release	rEL	-	-	-	2,6		
Map code	Ptb	-	-	-	24		

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Quick reference instruction

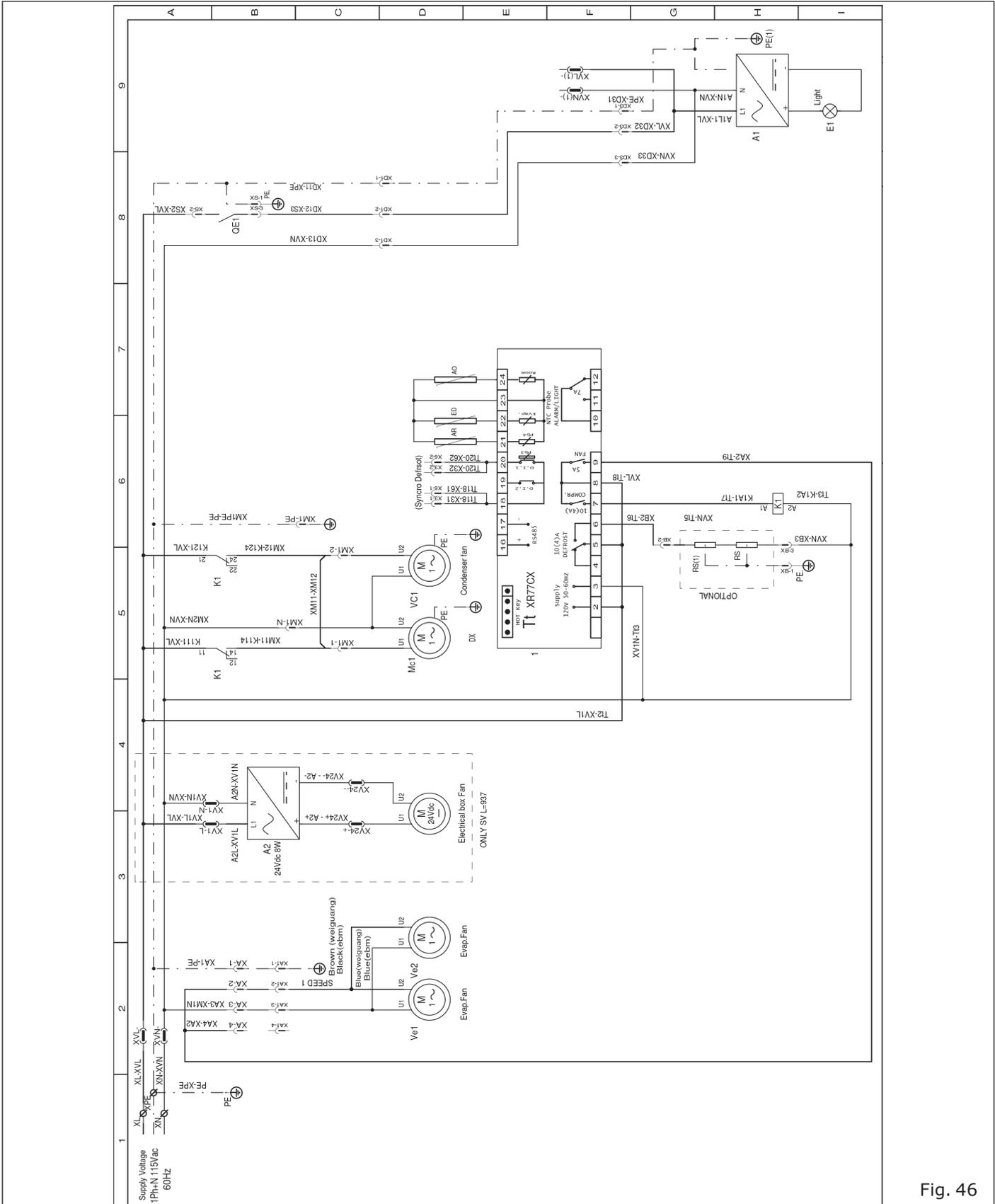


Fig. 46

("Fig. 46") IN1\_SV/115Vac XR77CX/ ND /3NTC/C\_1SP (ED000919.B)

N°DOC. UM000712 REV. "C" - 03/10/24



**KYSOR WARREN**  
eptarefrigeration

## ***SECTION 2: USER MANUAL***

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## User manual

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### SYMBOLS USED



Prohibition symbol: it prohibits the carrying out of specific operations.



Attention symbol: accident prevention rules for the operator.



Warning symbol: there is the possibility of damaging the cabinet and/or its components.



Note symbol: it provides useful information.

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## 1. INTRODUCTION

It is recommended to attentively read the content of this Manual and keep it together with the cabinet.

The manufacturer shall not be held liable for any harm caused to people or damage to property due to the failure to observe the warnings contained in this Manual.



The Manual contains information considered necessary for the good use and operation of the cabinet.

Inside you will find the following descriptions and information:

- a functional description of the cabinet and each of its parts
- information on the safety of the cabinet and the safety rules to follow
- a correct use of the cabinet
- a correct ordinary and programmed maintenance, including cleaning operations

Information not contained in this Manual:

- Installation instructions

For the correct installation of the cabinet refer to the following documents:

- Technical Manual
- Quick Reference Instructions

This Manual is for the following professional figures:

- **QUALIFIED OPERATOR:** a qualified person, educated to operate, regulate, clean and carry out ordinary maintenance on the cabinet
- **SPECIALISED TECHNICIAN** a technician trained and authorised by the body indicated in the contract (manufacturer/concessionaire/distributor) to carry out: installation, non-routine maintenance, repair, replacement and overhaul of the cabinet

Instructions for use are also available on:  
[www.eptarefrigeration.com](http://www.eptarefrigeration.com).

**Make reference to the declaration of conformity for the regulations and certifications of the cabinet.**

**Always keep the instruction booklet and in case of sale.**

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## 2. SAFETY WARNINGS

### 2.1 Warnings for the appliances that use R290 (propane)



Propane is a natural gas without effects on the environment, but it is flammable. It is therefore essential to ensure that all the pipes of the cooling circuit are not damaged, before connecting the cabinet to the power supply. The premises in which the cabinet is installed must avail of a minimum volume of 1 m<sup>3</sup> for every 8g of refrigerant. The quantity of refrigerant of the cabinet is indicated on the technical data plate positioned on the cabinet. In case of leakage of refrigerant avoid that open flames or sources of ignition are near the leak point.



Do not damage the refrigeration circuit.



in order to reduce flammability-related risks, this cabinet may only be installed by suitably qualified personnel.



The cabinet must be used by adults in possession of the necessary knowledge and whose physical, sensory or mental abilities are not impaired; the cabinet is not designed for use by minors (in particular from 0 to 3 years). Children, under the supervision and responsibility of adults, must not play with the cabinet.



Any other use not explicitly indicated in this manual is considered dangerous and the manufacturer cannot be held liable for any damage deriving from improper, wrong and unreasonable use.



The cabinet must be used by staff equipped with the appropriate personal protection equipment.



It is compulsory to use work gloves.



Do not leave the cabinet exposed to weathering agents



Do not use direct or indirect jets of water on the cabinet.



Do not touch the cabinet with wet or damp hands and feet; do not use the cabinet with naked feet.



The removal of protection devices or panels that require the use of tools to be removed is reserved exclusively for qualified personnel.

### 2.2 General warnings



The manufacturer disclaims any liability for damage caused to people or property due to the failure to observe the warnings contained in this manual. Any person who uses this cabinet must read this user manual.



The employer must educate staff on the risks of accidents, on the devices arranged for staff safety, on the risks of noise emission and on the general safety rules provided for by the rules in force.

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 For assembling dedicated optional accessories, contact your nearest authorised service centre.

 Each intervention must be carried out exclusively by qualified personnel and, in every case, before each intervention the power supply of the cabinet must be disconnected.

 Instruct anyone who uses the cabinet on the position of the disconnecter switch.

 Thermostat adjustment is reserved for the technical after-sales service only.

 Pay attention to the hot or moving parts marked with the appropriate symbol.

 In case of fire, do not use water to put out the flames but only dry fire extinguishers

 Do not damage the refrigeration circuit.

 Avoid fire or sparks inside the appliance.

 Keep the ventilation openings in the appliance housing free from obstructions.

 Do not use electrical appliances inside the compartments of the appliance for the preservation of frozen foods if these are not the type recommended by the manufacturer.

 Do not store explosive or dangerous substances, such as containers under pressure with flammable propellant, in this appliance.

 Do not place liquid containers and do not pour liquids on the counter.

### 2.3 Warnings for cabinet maintenance

 Maintenance work must only be carried out by authorised personnel.

 Access to the electrical parts and/or parts that require the use of tools is reserved for specialist technicians.

 Prior to any maintenance and cleaning operation reserved for the user, de-energise the cabinet using the wall-mounted disconnecter switch.

 Pay attention to the hot or moving parts marked with the appropriate symbol.

 It is compulsory to use work gloves.

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### 2.4 Electrical warnings

 Ensure that the power voltage corresponds to the rating plate of the cabinet.

 The electrical installation must be carried out in a competent manner by specialised technicians.

 The removal of the cover of the electrical panel is reserved for specialist technicians.

 In compliance with the installation rules, the power supply must include an omnipolar disconnection device, which ensures complete disconnection from the network in overvoltage category III conditions.

 The cabinet must be installed following the instructions of the manufacturer, by professionally qualified staff and in compliance with the rules on electrical systems in force in individual Countries.

 A wrong cabinet installation can cause damage to people, animals or property, for which the manufacturer cannot be held liable.

 If the power cord is damaged, it must be replaced by authorized service personnel. Do not attempt to repair the cable.

 Do not power the cable if it is damaged. If in doubt, contact the after-sales service or your dealer.

### 2.5 Prohibitions

 It is forbidden to use devices in addition to those provided in the cabinet by the manufacturer to accelerate the defrosting process.

 It is forbidden for unskilled staff to remove the cover of the electrical panel or open panels that require the use of tools.

 It is forbidden to use the cabinet for the preservation and/or display of explosive, flammable or corrosive substances, such as spray cans containing a flammable propellant.

 It is forbidden to use the cabinet for the preservation and/or display of pharmaceutical products.

 In case of PRODUCTS NOT PACKAGED OR PRESERVED AT LOW TEMPERATURE, it is prohibited to use the cabinet for the preservation and/or display of bottles and packages in glass.

 It is forbidden to place the cabinet in areas with the presence of explosive gaseous substances.

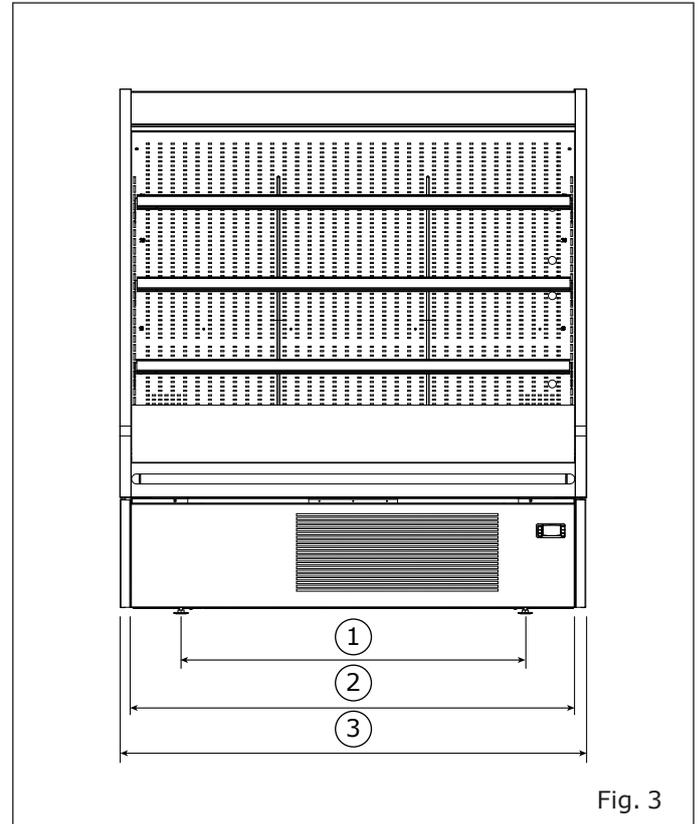
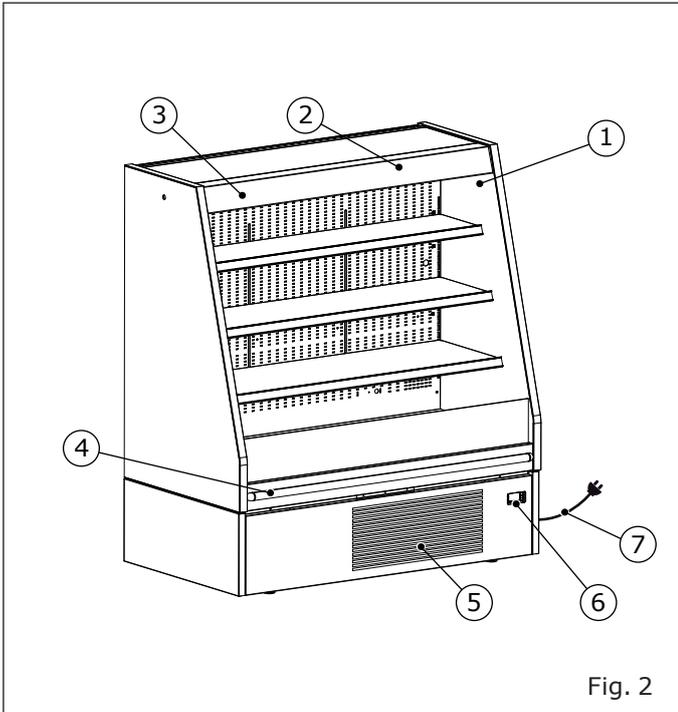
 It is forbidden to remove the identification plate from the cabinet.

 It is forbidden to get on the counter or on the counter bumper.

 It is forbidden to replace components and/or make changes to the cabinet outside the manufacturer's specifications, replace original parts with others that are not approved by the manufacturer, under penalty of forfeiture of the warranty.

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### 3. GENERAL DESCRIPTION



- 1. Rating plate
- 2. Upper lighting
- 3. Night blinds
- 4. Bumper rail
- 5. Condenser area
- 6. Control panel
- 7. Power cord

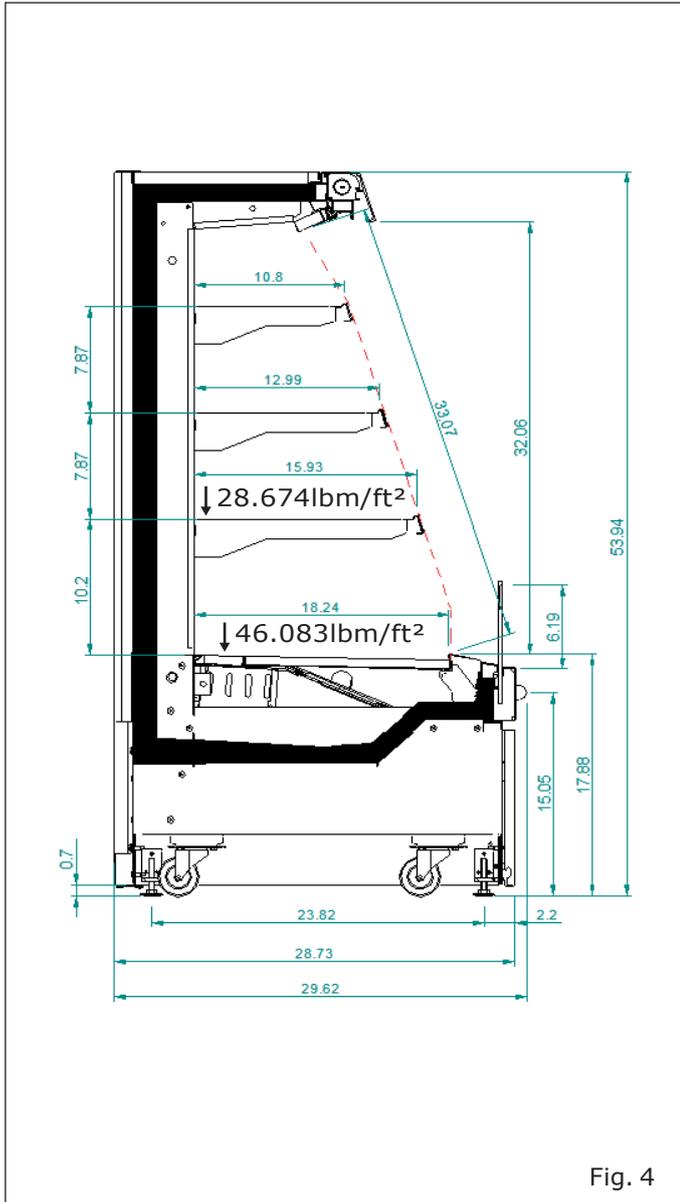
Reference	Length (in)	Length (mm)
Length: 36.89in (937mm)		
1	25.78	655
2	36.85	936
3	39.21	996
Length: 49.21in (1250mm)		
1	38.11	968
2	49.17	1249
3	51.54	1309

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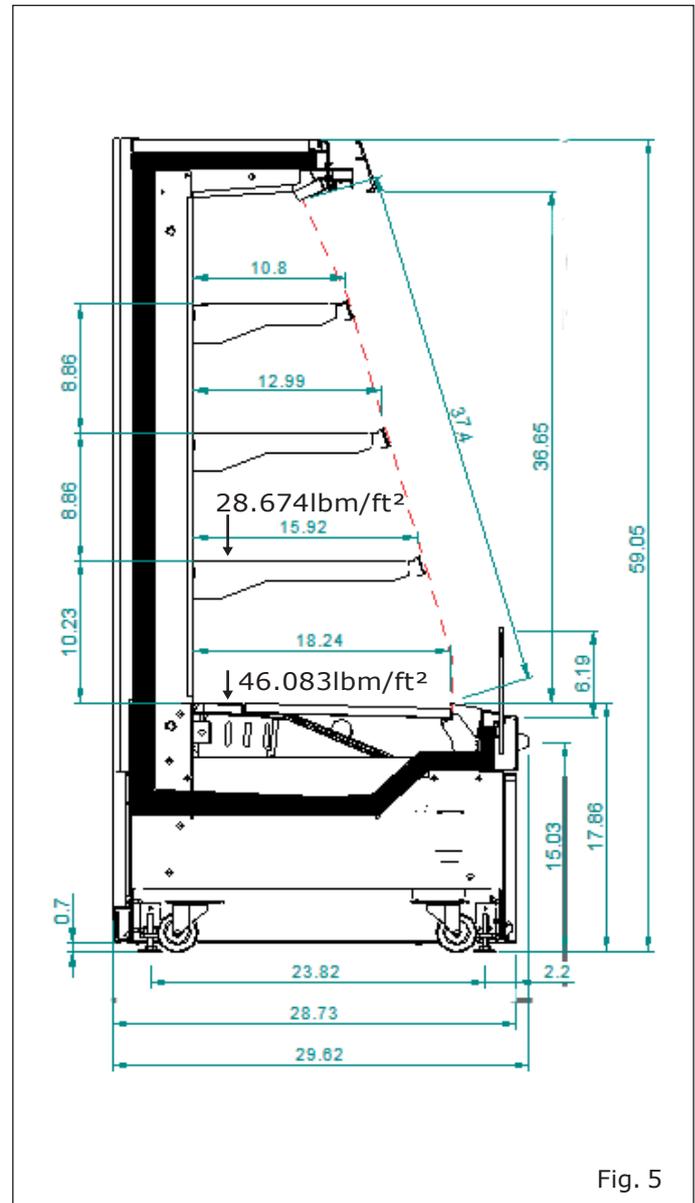
### 3.1 Sections

#### H53.94



Unit of measure: in

#### H59.05



Unit of measure: in

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## 4. TRANSPORTATION OF THE CABINET



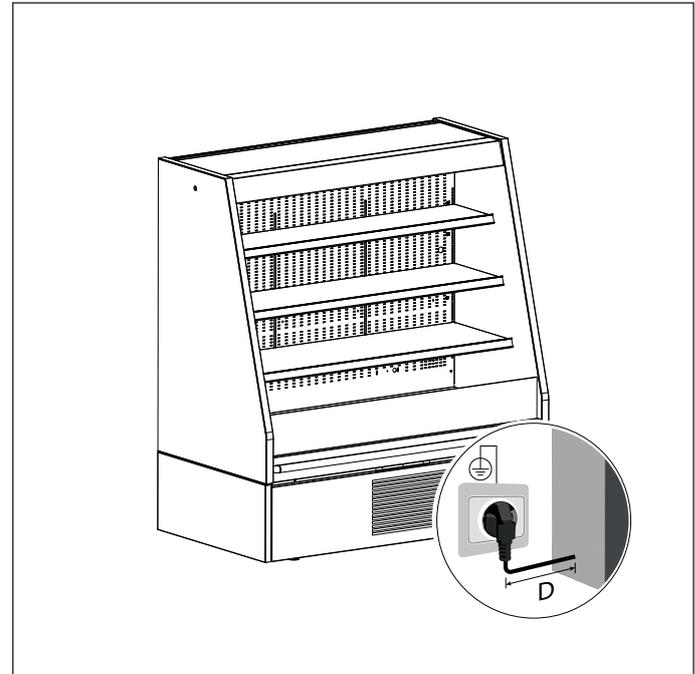
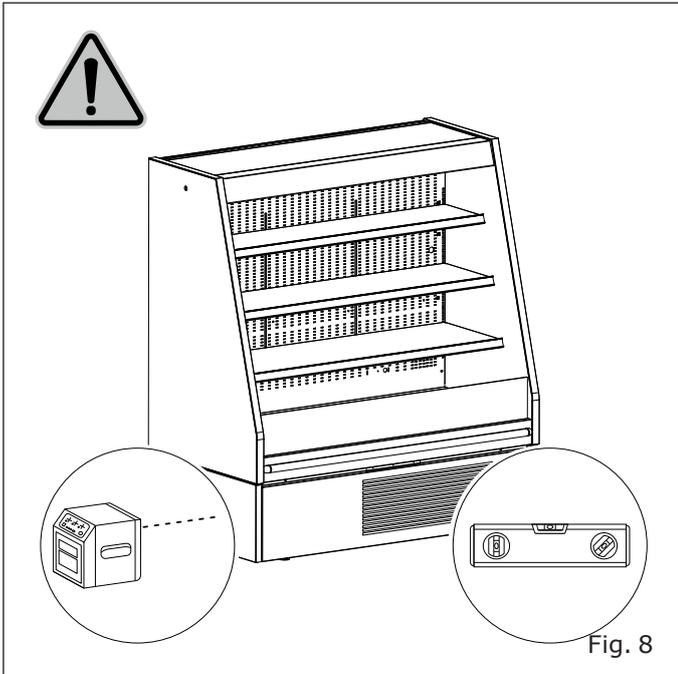
1. Lifting points : 70 cm = 27.56 in

### Chart I

Height	Length	Weight (kg)	Weight (lb)	Weight with packaging (kg)	Weight with packaging (lb)
53.94in (1370mm)	36.89in (937mm)	190	417	220	485
53.94in (1370mm)	49.21in (1250mm)	215	476	245	540
59.05in (1500mm)	36.89in (937mm)	210	463	240	529
59.05in (1500mm)	49.21in (1250mm)	240	529	270	595

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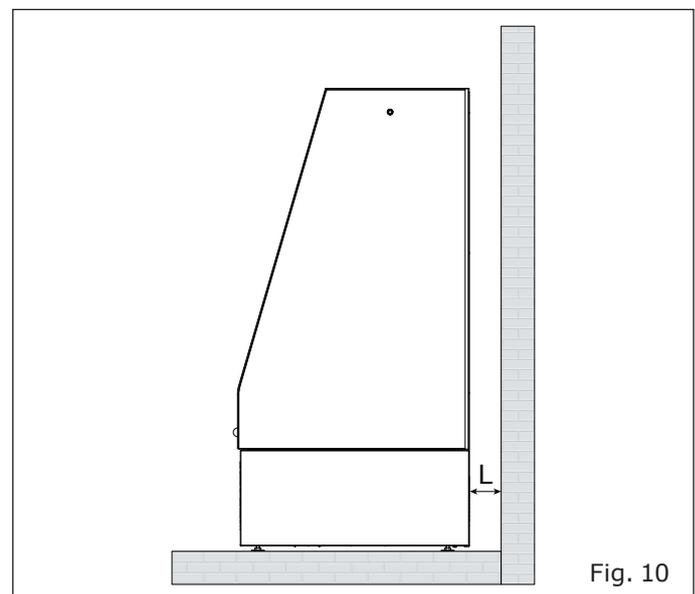
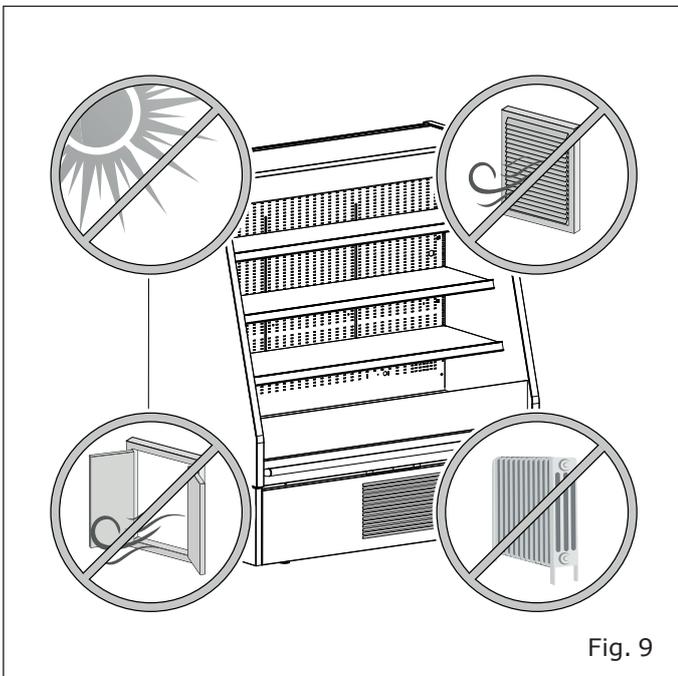
## 5. AMBIENT CONDITIONS



D = 4.9ft/1,5m

### Chart II

Characteristics	
Type of premises	Closed
Temperature	24°C/75°F
Relative humidity	55 %
Lighting	800 lx



L = 3.94in / 100mm

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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## 6. TECHNICAL FEATURES




VISIT [WWW.KYSORWARREN.COM](http://WWW.KYSORWARREN.COM) FOR TECHNICAL INFORMATION

① MODEL

② SERIAL NO.

③ REFR. TYPE       ④ REFR. AMOUNT

⑤ DESIGN PRESSURE HIGH SIDE       ⑥ DESIGN PRESSURE LOW SIDE

⑦ VOLTAGE AND FREQUENCY       ⑧ RATED CURRENT

⑨ DEFROST POWER

⑩ Climatic class 3

⑪ Production date

Factory ID: LI

**For Kysor Warren technical support call (800) 866-5596**

**EPTA IT CORP.**

Via degli Alpini, 14, 32020 Limana BL, Italy

WARNING: Cancer and Reproductive Harm  
ADVERTENCIA: Cáncer y Daño Reproductivo  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Factory ID: LI      MADE IN ITALY

Fig. 11

- |  |  |
|--|--|
| <p>1. Model</p> <p>2. Serial number</p> <p>3. Refrigerant tipe</p> <p>4. Refrigerant amount</p> <p>5. Design pressure high side</p> <p>6. Design pressure low side</p> <p>7. Voltage and frequency</p> <p>8. Rated current</p> | <p>9. Defrost power</p> <p>10. Climatic class</p> <p>11. Production date</p> |
|--|--|



Warning: it contains flammable refrigerant gas.

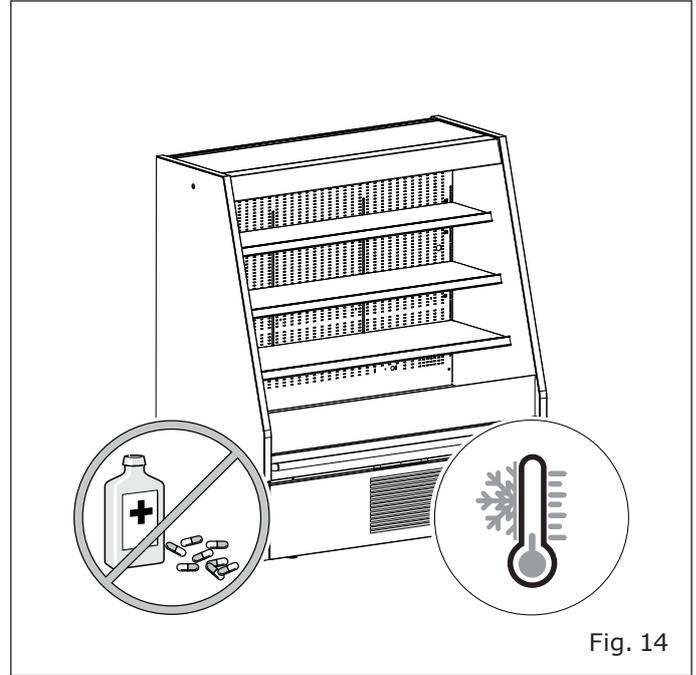
Application voltage and frequency: 115V/60Hz 1Ph

### Chart III

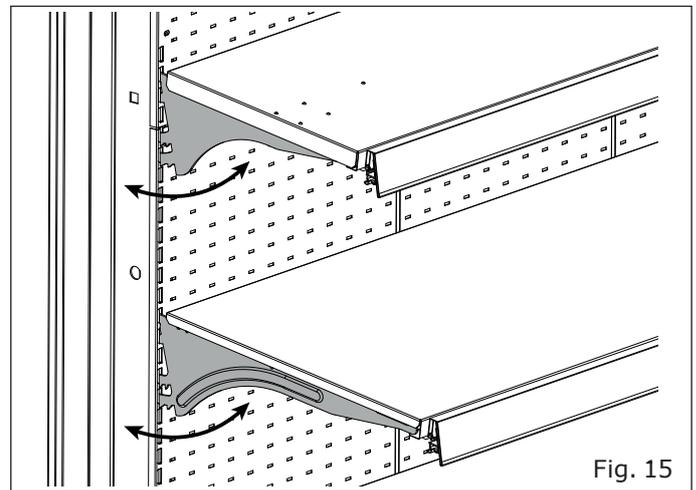
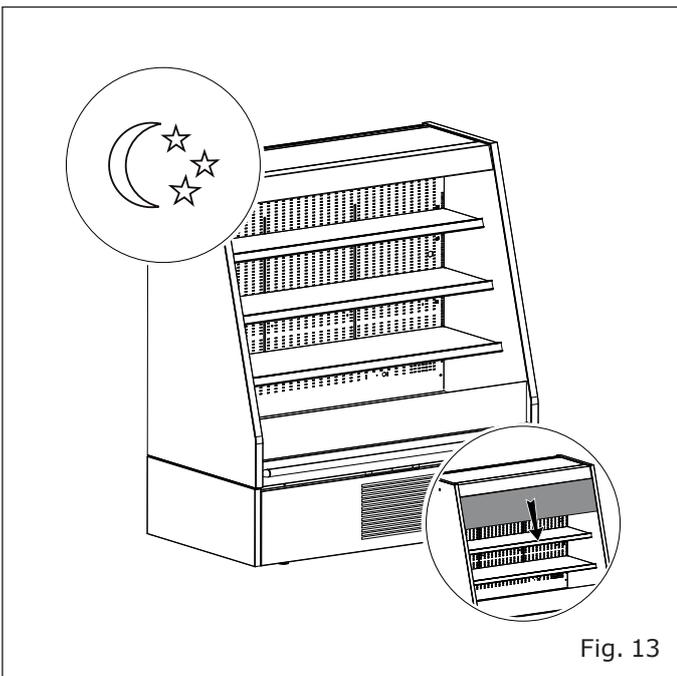
Quantity of R290 refrigerant		
Model	Circuit A (g)	Circuit A (oz)
36.89in (937mm)	110	3.88
49.21in (1250mm)	140	4.94

Modello - Modèle - Model Modell - Modelo - Modelo	<h1>PEPPER/OPERA KW</h1>	
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## 7. USE OF CABINET

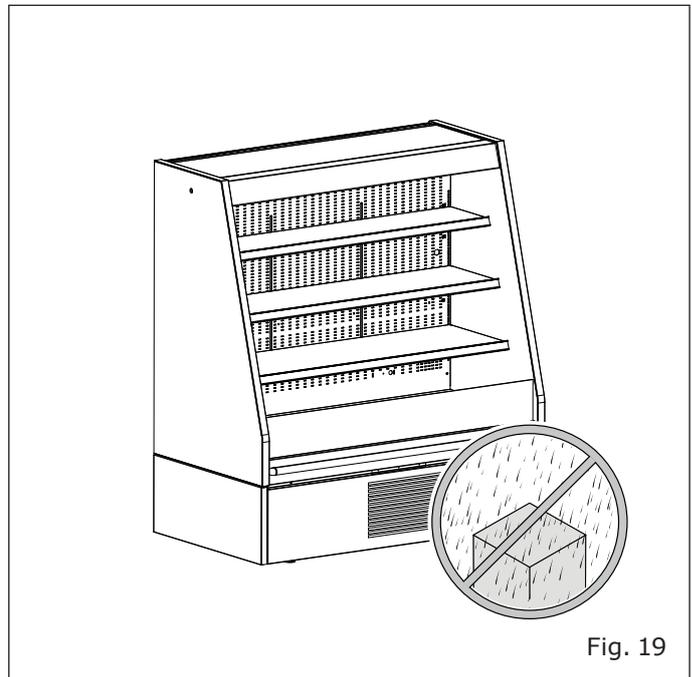
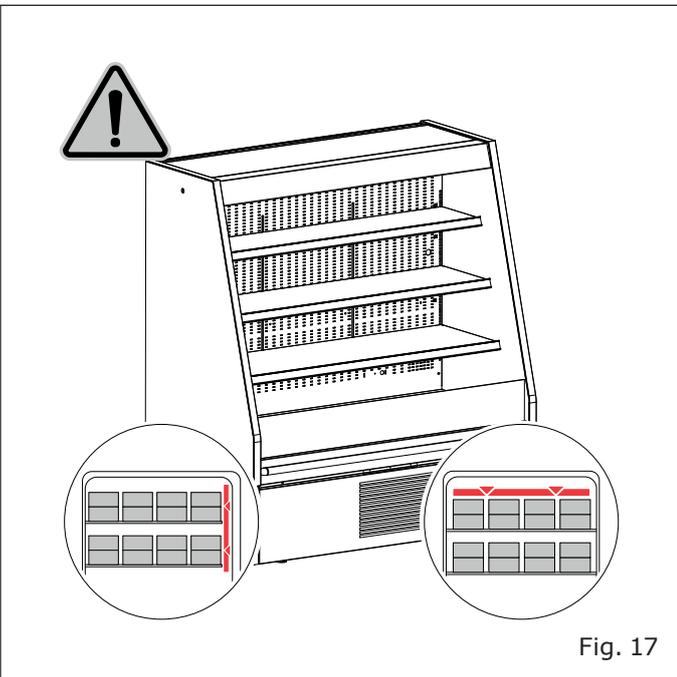
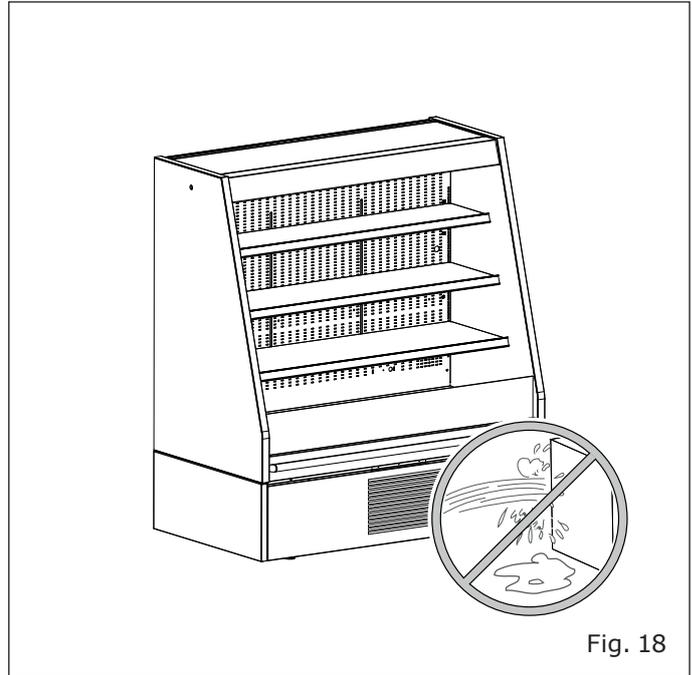
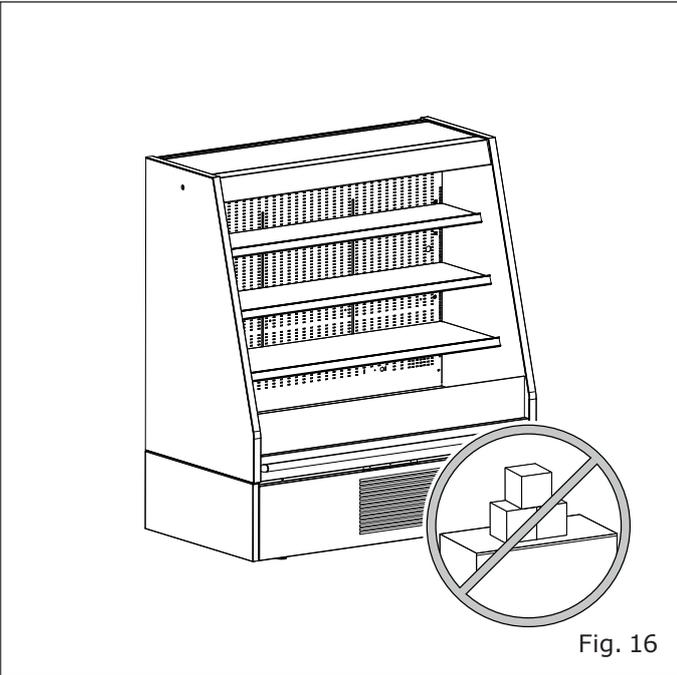


 Do not cover



Inclination of shelves: 0° - 7° - 14° - 21°

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 Respecting the load line

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User manual

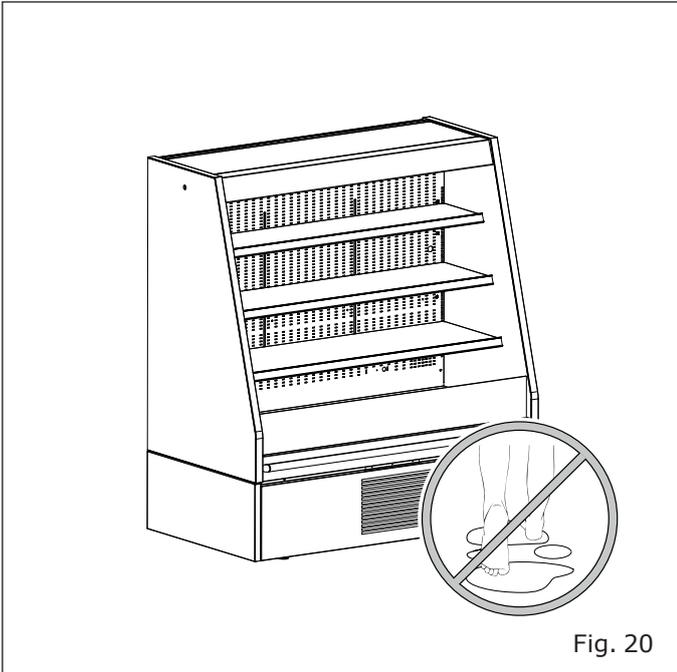


Fig. 20

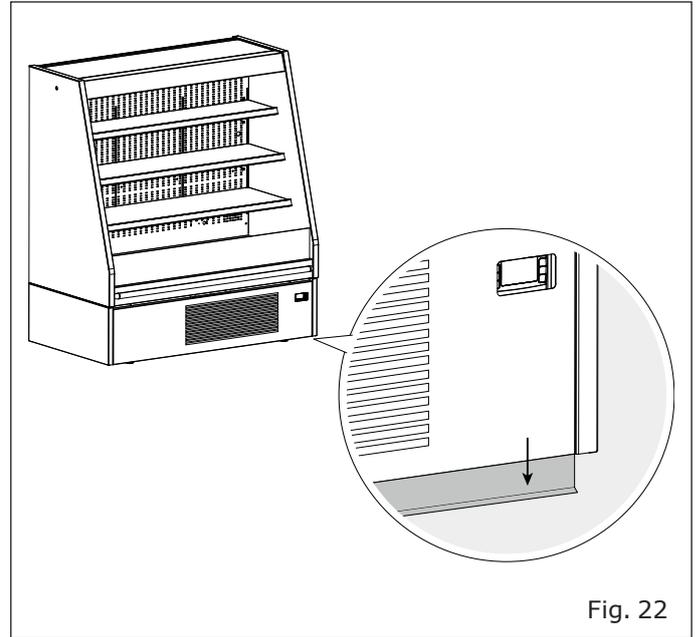


Fig. 22

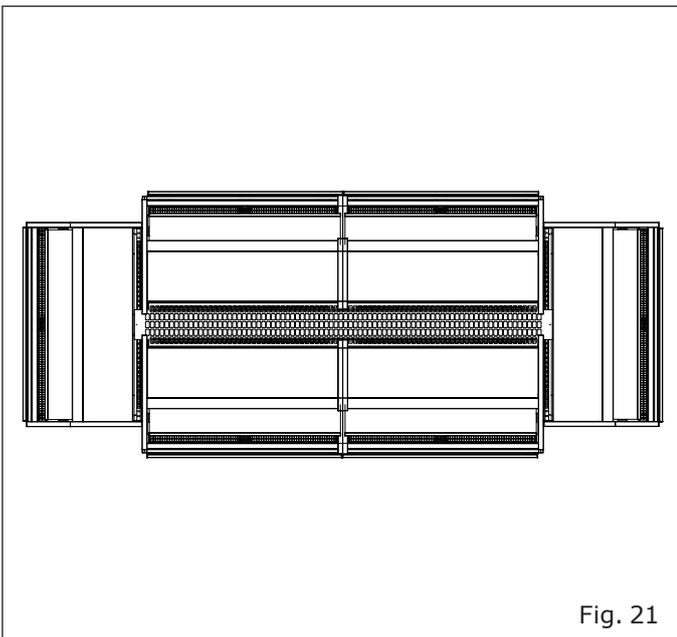


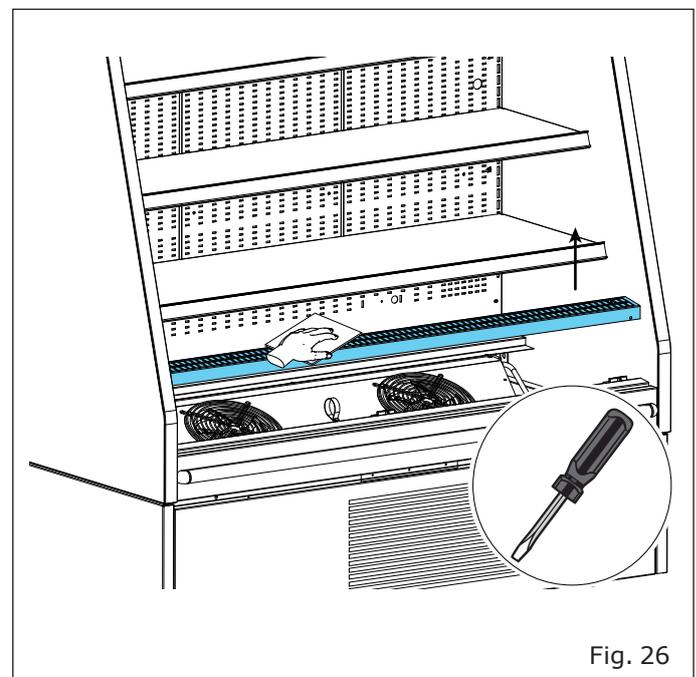
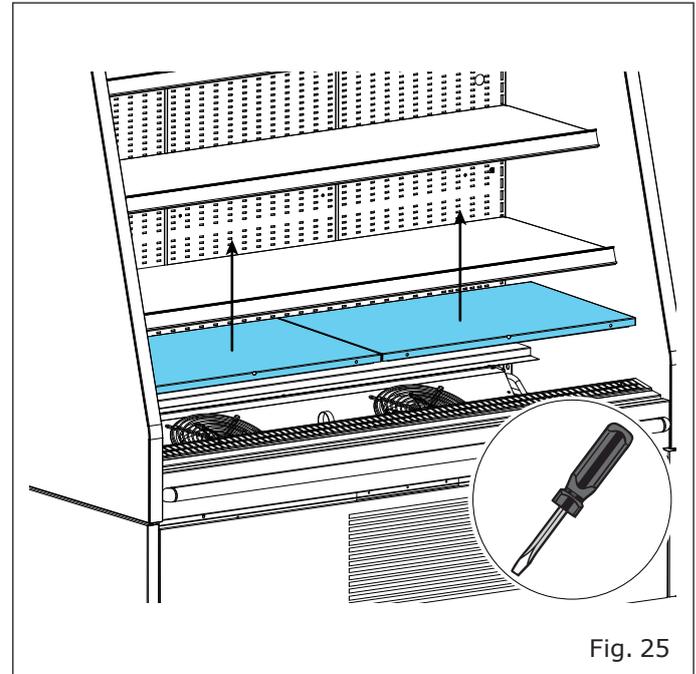
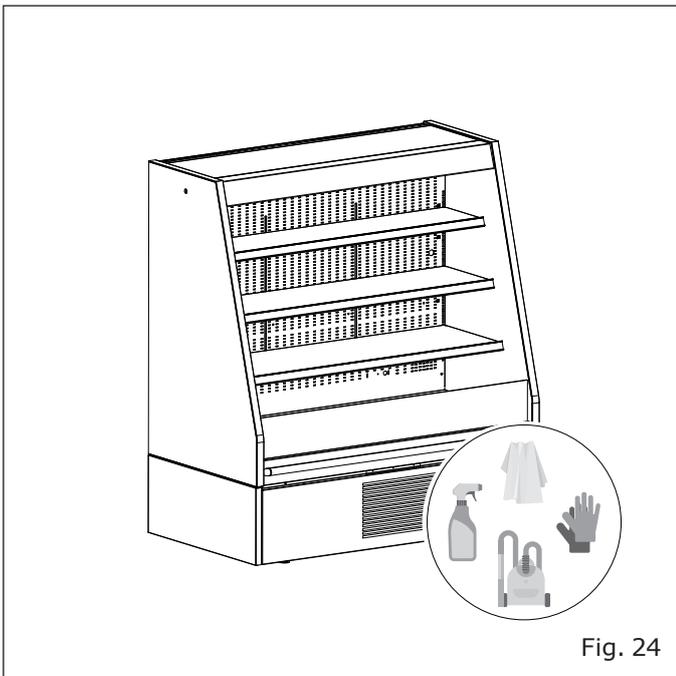
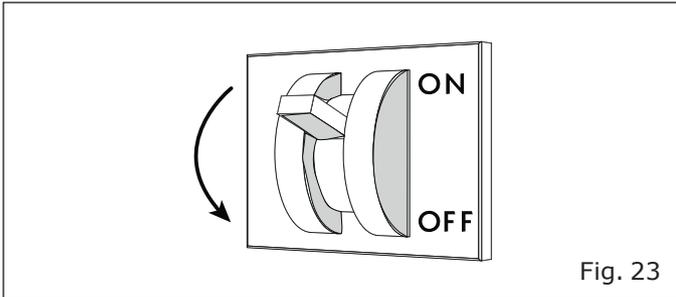
Fig. 21

 **Warning!** the cabinet must be sealed to the floor to maintain right sanitary condition and NSF/ANSI 7 standards. Adjust the cabinet to the minimum height, use the kickplate to close the spaces between the cabinet and the floor, adjust the rubber parts of the kickplate, and finally seal the base to the floor with a sealant conforming to NSF/ANSI 51, in order to prevent spill of liquids and solids from passing under the unit.

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## 8. ORDINARY MAINTENANCE

### 8.1 Cleaning the cabinet



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User manual

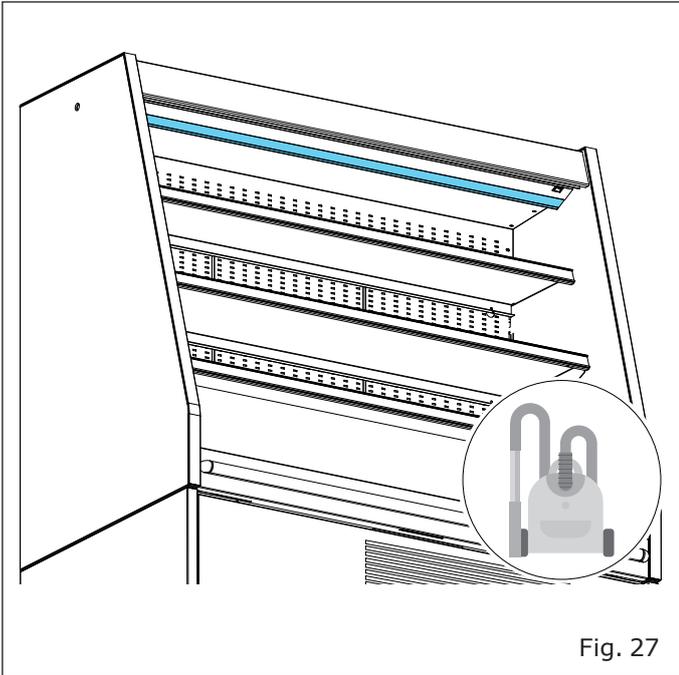


Fig. 27

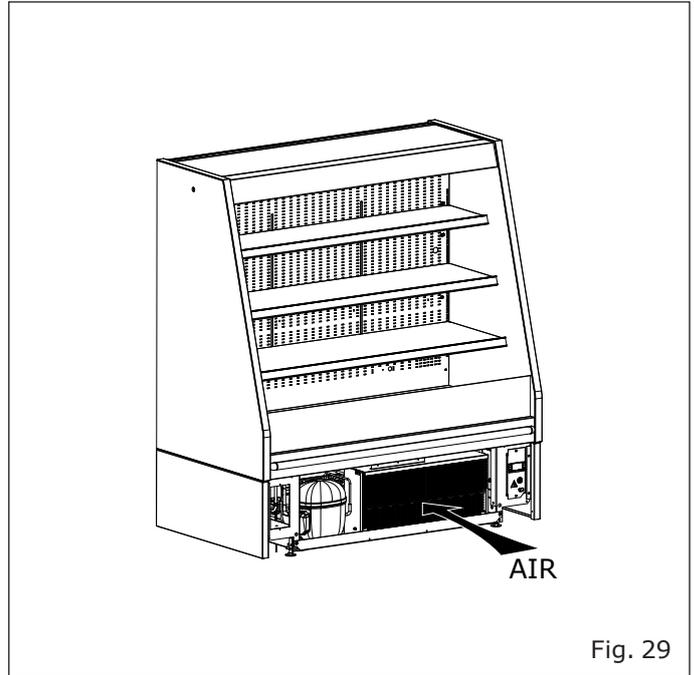


Fig. 29

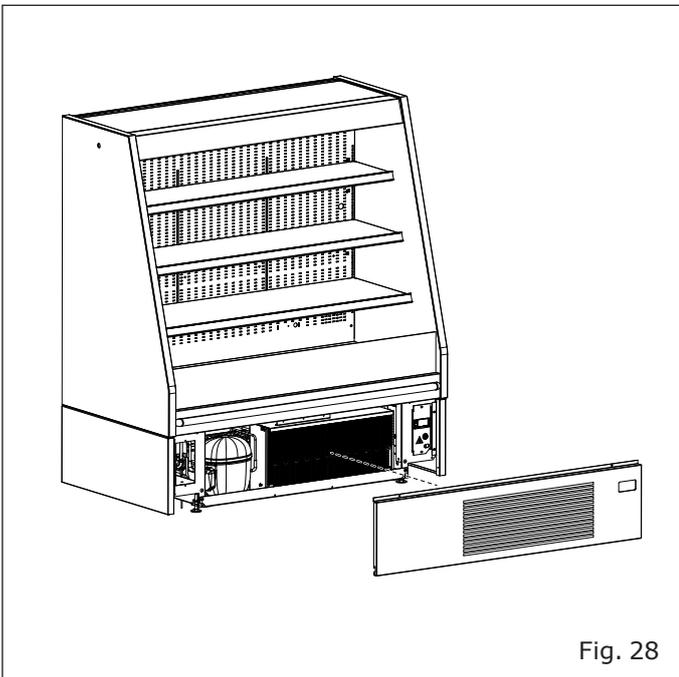


Fig. 28

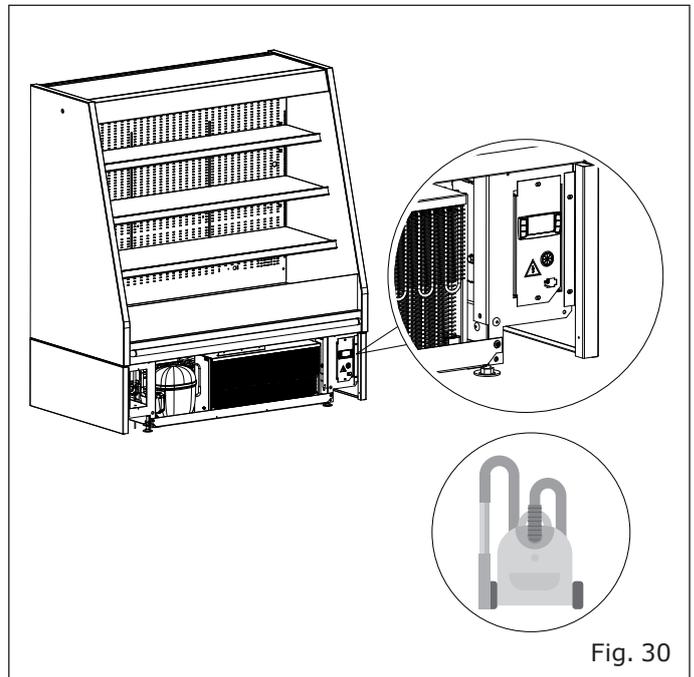


Fig. 30



Clean the slot under the controller display only in the length 36.89in version.

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## 9. SHELVES CONFIGURATION

### Chart IV

Single depth shelf configuration		
Level	53.94in (1370mm)	59.05in (1500mm)
1	10.8	
2	12.99	
3	15.93	

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## 10. USER INDICATIONS

### 10.1 Description of the cabinet

This display case was designed and manufactured exclusively for the display of fresh packed food, drinks and dairies.

The cabinet are manufactured to meet ANSI/ASHRAE Standard 72 and National Sanitation Foundation (NSF\*) Standard #7 (Type I - Display Refrigerator/ Freezer Intended for 75°F/55%RH Ambient Application) requirements.

The general characteristics and the dimensions are illustrated in the figures and in the sections contained in "General description" (at pg. "7").

During transport and handling, receipt and storage, installation, loading, use, cleaning and maintenance, dismantling, pay attention to the risk of overturning the cabinet ("Fig. 31").

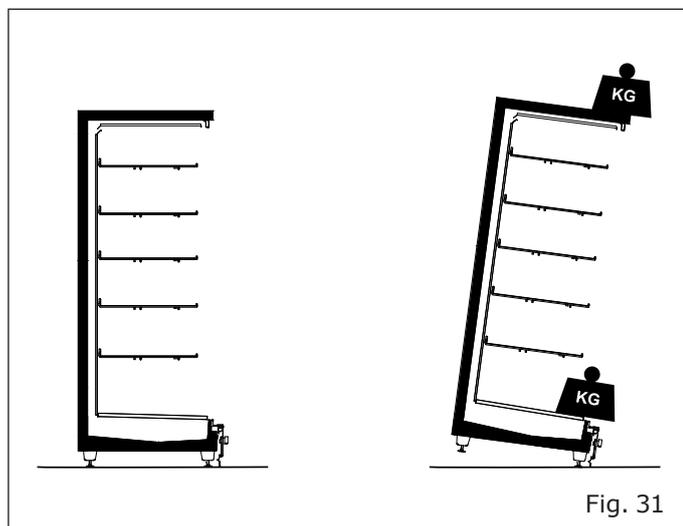


Fig. 31

### 10.2 Transport and handling

The cabinet is contained in a specific packaging equipped with a platform for handling with forklift trucks.

To transport and handle the cabinet use:

- Exclusively a dedicated or equivalent platform
- A manual or electric forklift suited to lifting the cabinet, with characteristics that comply with current Standards

The weights of the cabinet (empty and with packaging) and the dimensions of the packaging are shown in "Transportation of the cabinet" (chart "Chart I" and figures at pg."9").

The handling operations must be carried out by qualified staff able to assess weights, lifting points and most suitable means in terms of safety and capacity.

### 10.3 Receipt and storage

Check conditions of the packaging before accepting the cabinet from the carrier.

If there is obvious damage in the packaging:

- Remove the packaging of the cabinet in the presence of the carrier.
- Sign the delivery document with reservation

The manufacturer shall not be held responsible for any damage caused due to transport or incorrect storage of the cabinet.

The cabinet must be stored in a place sheltered from sun and weather, with a temperature of between -13°F (-25°C) and +131°F (+55°C) and a relative humidity of the air between 30% and 95%.

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## 10.4 Installation and ambient conditions

The cabinet is not designed to be installed outdoors.

For a correct operation of the cabinet, ensure that it is positioned:

- On a levelled floor ("Fig. 8").
- Far from heat sources, from the direct radiation of the sun, from doors, windows, fans and air vents ("Fig. 9").

Provide the space necessary for the use of the cabinet by the client.

The ambient conditions in which the cabinet should be placed are set out in "Ambient conditions" ("Chart II", Pg. 10).

## 10.5 Electrical connection

An omnipolar disconnecter switch must be installed upstream of the cabinet. This must have:

- Minimum distance of the contacts of 0.12in (3mm)
- Adequate breaking power

The disconnecter switch must be placed in a position that makes it easy to operate in emergency situations (maximum distance of 9.84ft (3m)).

Before connecting the cabinet, ensure that the supply voltage corresponds to the rating plate data of the cabinet. To guarantee smooth operation, the maximum voltage variation must be between +/- 6% of the nominal value.

## 10.6 Technical features

The identification plate shows the characteristic technical data of the cabinet. Its position and the type of data are shown in "Technical features" (on page "11").

Wiring diagrams, control instrument calibration lists, installation instructions and copy of the Declaration of Conformity are available on the website <https://documents.eptarefrigeration.com>.

The sound pressure level generated by the operation of the cabinet is lower than 70 dB(A). The cabinet does not cause harmful vibrations.

## 10.7 Loading the product

Energise the cabinet to start its cooling cycle, by acting on the general disconnecter switch mounted on the wall. After about 2 hours it is possible to load the cabinet.

The cabinet is suitable to maintain the temperature of the goods and not lower it; the foods, therefore, must be introduced inside it only if already cooled to the respective temperatures of preservation. Products which have been heated must never be introduced into the cabinet.

In the presence of glass fronts on the cabinet, it is recommended to load the goods when there is no customer in the sales area.

In loading the goods, ensure that:

- The load is homogeneous in terms of dimension and quality of the products
- The goods do not obstruct the correct flow of refrigerated air ("Fig. 12").
- The goods do not exceed the loading line ("Fig. 17").

Uniformly distributed maximum permissible load:

- On the bottom level: 46.083lbm/ft<sup>2</sup> (225kg/m<sup>2</sup>)
- On the shelves: 28.674lbm/ft<sup>2</sup> (140kg/m<sup>2</sup>)

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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## User manual

### 10.8 Use of cabinet

#### Thermostat/thermometer

A remote thermostat/thermometer is positioned on the bottom right of the cabinet to control the temperature ("Fig. 2").

The remote thermostat displays the existing temperature inside the housing and the temperature is controlled using the dedicated buttons.

#### Configuration and inclination of the display shelves

To ensure the correct performance that the cabinet was designed for, shelves must be arranged inside the cabinet according to the set-up described below. (chart "Chart IV" to pg. "17").

By varying the coupling position of the shelves with the rear uprights of the counter, 4 different inclinations ("Fig. 15").



Using night covers or night curtains, if any are installed, during closing hours. ("Fig. 13").

### 10.9 Cleaning and ordinary maintenance

Good visibility in the intervention area is recommended, possibly using an additional light source.

#### Cleaning the cabinet

Only use water at a maximum temperature of 149°F (65°C) and household soap or neutral detergent diluted in water.

For glass surfaces use only products for cleaning glass. It is recommended to avoid the use of water since it may deposit limestone on the surface of the glass.

Never use:

- Abrasive sponges
- Flammable or abrasive products such as alcohol, acetone or solvents
- Detergents that contain non-ionic surfactants, lemon or vinegar (acetic acid)



Do not wash or clean the top part of the cabinet with water or liquids.

Clean all the external parts of the cabinet **ONCE A WEEK**.

Clean all the internal parts of the cabinet **ONCE A MONTH**, following the instructions below:

- Disconnect the power supply to the cabinet using the wall-mounted main switch-disconnector ("Fig. 23").
- Empty the cabinet, storing the goods in cold rooms or refrigerators to maintain the preservation temperature.
- Wait for the inside of the cabinet to have reached the ambient temperature and then clean
- Lift the bottom shelves using the screwdriver ("Fig. 25").
- Remove the vent with the screwdriver and clean it with a cloth ("Fig. 26").
- Clean the honeycomb using a vacuum cleaner ("Fig. 27").
- After carefully checking that the inside of the cabinet is completely dry, restart the appliance by re-energising the cabinet.
- After a couple of hours, load the goods again.

When you put the cabinet out of service, disconnect the power and follow the passages above, leaving the doors open (if available) to avoid odours.

Defrost the cabinet **EVERY THREE MONTHS** to allow the ice to melt which may have formed on the fins of the evaporator preventing correct operation. The duration of the defrosting activity is regulated directly in the factory. Any adjustments are reserved exclusively for the technical service department. The defrosting water is collected by a special drain and conveyed to a dissipation tray placed at the bottom of the cabinet. Periodically check that the defrosting water drains normally. If not, intervene immediately using a non-pointed flexible probe.

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Do as indicated to clean the internal parts **MONTHLY**, but in this case foresee a longer waiting time to allow the ice to melt completely.

The condenser is a self-cleaning model that does not require routine maintenance. However, for safety reasons, **EVERY TWO YEARS** must be cleaned by blowing air through a compressed air pump to remove any residue or accumulated dust ("Fig. 29").

To access the condenser, it is necessary to first disconnect the electric voltage from the cabinet and then, remove the front cover ("Fig. 28").

A dirty condensing unit cools less, causing waste of energy and poor performance. Wear resistant gloves when cleaning the condensing unit.

## 10.10 Emergency situations

### The cabinet does not start or it stops:

- Check there is no electrical blackout.
- Check that the main power switch on the wall is on.
- Check the cabinet plug is inserted into the socket.

If the power outage does not depend on these reasons, contact the nearest authorised service centre and empty completely and immediately store the product in cold rooms or refrigerators that can maintain the preservation temperature.

### The cabinet does not cool sufficiently:

- Check that the condensing unit is clean and able to carry out its heat exchange function; clean thoroughly, if the fins are obstructed.
- Check that the cabinet is loading correctly.
- Defrost the cabinet and then resume normal operation, if this operation has not been carried out for more than three months.
- Check that the cabinet is not close to heat sources or air currents.
- Verify the ambient conditions; the reference values are contained in "Ambient conditions" ("Chart II", Pg. 10).
- Check the flatness of the cabinet using a leveller.

If cooling failure persists, contact your nearest authorised service centre.

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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## User manual

### The cabinet is noisy:

- Check screws and bolts are perfectly tightened.
- Check the flatness of the cabinet using a leveller.

If the inconvenience persists, contact your nearest authorised service centre.

### 10.11 Technical assistance

Where technical assistance personnel are required, contact immediately the supplier from whom the cabinet was purchased.

If you need to use spare parts always refer to the technical assistance service: ask and ensure that original spare parts are used.

If the inconvenience persists, contact your nearest authorised service centre.

### 10.12 Dismantling and elimination

For the sake of the environment, please sort the parts and materials of the display case in accordance with the waste disposal provisions in force in your country, state or city, so that they can be properly disposed of or recycled. All parts cannot be treated as household waste, except for the metal parts.

THE PARTS OF THE REFRIGERATING CIRCUIT MUST NOT BE SEVERED OR SEPARATED BUT BE DELIVERED INTACT TO A CENTER SPECIALIZING IN RECYCLING REFRIGERANT GAS.

The components of the refrigeration circuit must not be cut and/or separated before the circuit is discharged, with the recovery of refrigerant gas by qualified personnel.

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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## 11. SUPPLEMENTARY GENERAL WARNINGS

### Instructions for correct installation and maintenance

The user and maintenance instructions are found in the User Manual available on the website:

[www.eptarefrigeration.com](http://www.eptarefrigeration.com).

The installation instructions dedicated to expert staff are available:

- From the service network
- In some categories of product in paper format delivered together with the product

### Professional repair services

The services are provided by our service network which can be consulted in the contacts area at the website address [www.eptarefrigeration.com](http://www.eptarefrigeration.com).

### Spare parts

Should it be necessary to contact technical assistance, contact Kysor Warren immediately:

- Phone number: 1-800-866- 5596
- Email: [KWParts@kysorwarren.com](mailto:KWParts@kysorwarren.com)

If spare parts are needed, always refer to your after-sales service. Insist on the use of original spare parts.

### Cleaning air condenser

The incorporated unit appliances with air condensation maintain their efficiency only if the condenser is cleaned using the methods and times indicated in the user and maintenance manual.

### Important information on food waste

It is recommended to follow attentively the instructions of preservation shown in the packages of the products and the indications provided by the food producers.

Therefore, the temperature settings must be suited to the characteristics of preservation of the food products consistently in accordance with the indications set out in our technical documentation.

Incorrect uses can result in deterioration.

### Ambient conditions

This appliance is intended to function in environments in which the temperature and humidity fall within the limits provided for in the User and maintenance manual.

### Instructions for disassembly

For disassembly activities, it is necessary to contact the professional operators.

Epta group has always been driven by a particular attention to the environment. It makes available to users the manuals for dismantling and treating the waste of the plug-in refrigerated cabinets, which can be downloaded below.

- Manual for dismantling open plug-in cabinets:



- Manual for dismantling closed plug-in cabinets:



Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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## User manual

### Limits of application



This cabinet is designed for the use, transport and storage of up to a maximum altitude of 6561ft (2000m) above sea level.

#### Storage:

- Temperature between 59°F (15°C) and 122°F (50°C)
- Relative humidity between 20% and 90%
- Maximum time 6 months

#### Transport:

- Temperature between 68°F (20°C) and 158°F (70°C)
- Relative humidity between 20% and 90%
- Maximum time 2 months

#### Installation:

- Temperature between 32°F (0°C) and 104°F (40°C)
- Relative humidity between 20% and 90%
- Maximum time 2 months

#### Use:

The performance of the cabinet is not guaranteed outside of its normal use. Its integrity and safety is guaranteed within the following limits for temporary conditions.

#### Environment outside of the cabinet:

- From class 1 (60.8°F (16°C) / 80%rh) to class 4 (86°F (30°C) / 55%rh) or class 6 (80.6°F (27°C) / 70%rh)

The performance of the cabinet is not guaranteed outside of its normal use. Its integrity and safety is guaranteed within the following limits.

Environment inside the cabinet (conditions for electrical safety):

#### Positive temperature cabinet

- Temperature between 14°F (-10°C) and 50°F (+10°C)
- Relative humidity between 70% and 100%
- Maximum time 10 years

#### Negative temperature cabinet

- Temperature between -40°C and 15°C
- Relative humidity between 90% and 100%
- Maximum time 10 years



During operation, the heating elements could locally record temperatures higher than the aforementioned limits, however always in full respect of the safety conditions.

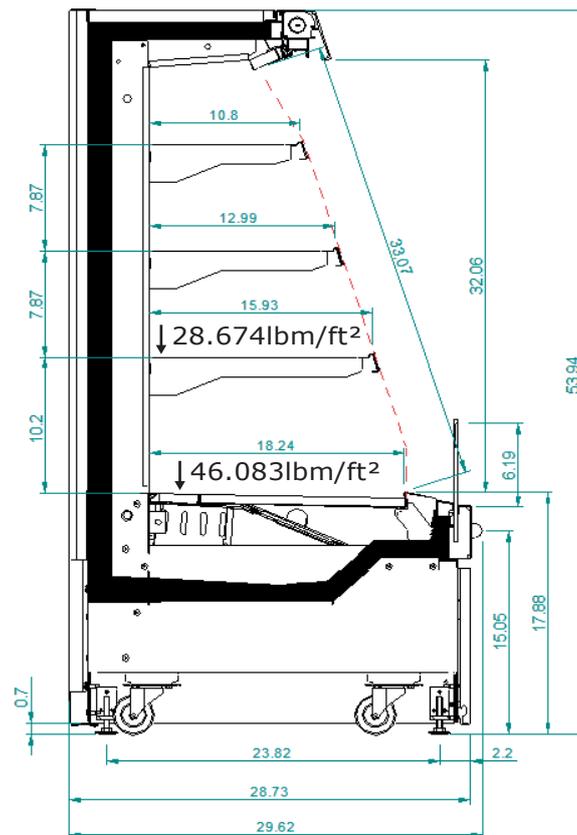
***SECTION 3:  
DATASHEET***

# OPERA KW, PEPPER (H 53.94)

Module	3.07	4.1	Unit
--------	------	-----	------

Dimension and weights			
Lenghts		36.89	49.21
Endwall	Glass	1.26	
	Blind		
Minimum distance between cabinet and wall		3.94	
Shelves	Pitch	0.98	
	Depth	10.8 - 12.99 - 15.93 - 18.24	
	Rows	3	
Total Display Area (TDA)		14.22	16.97
Volume		9.23	12.31
Weight		417	476
Weight Packaged		458	540

## Cross Section



TECHNICAL DATA SHEET

Module	3.07	4.1	Unit
--------	------	-----	------

Refrigeration data					
--------------------	--	--	--	--	--

75°F 55% RH	Propane	60Hz	110/3,88	140/4,94	grams/oz
	Compressor	60Hz	1		HP
	Energy consumption	DOE	16.65	19.85	kWh/24h
	Heat Flux to ambient	DOE	692.5	716.8	W

Electrical Absorptions		
------------------------	--	--

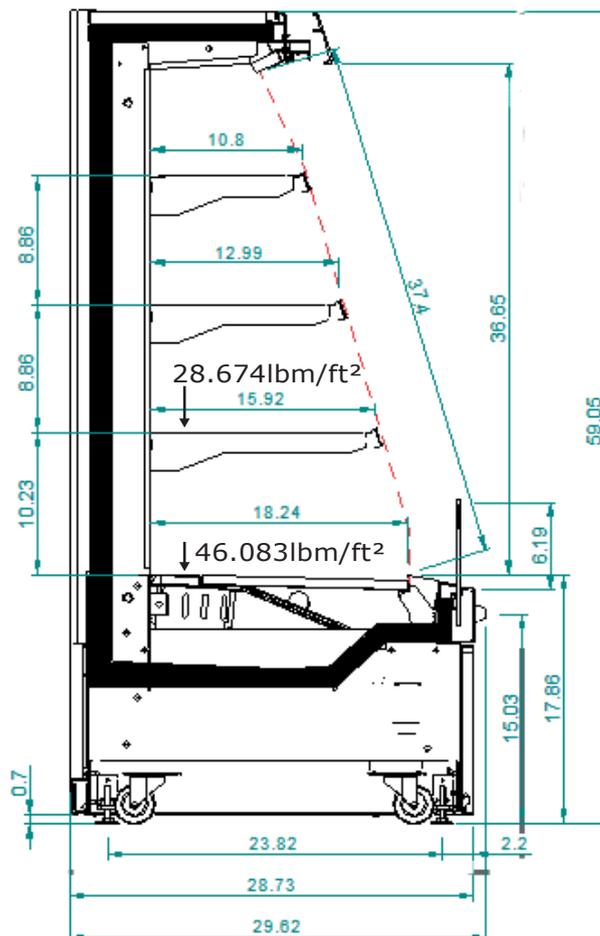
Power Supply (Volts/Hertz/Phase)	115V/60HZ/1PH	-
Minimum Circuit Ampacity	16,68	A
Maximum Overcurrent Protection	25	
Rated Amps	10.2	

# OPERA KW, PEPPER (H 59.05)

Module	3.07	4.1	Unit
--------	------	-----	------

Dimension and weights			
Lengths		36.89	49.21
Endwall	Glass	1.26	
	Blind		
Minimum distance between cabinet and wall		3.94	
Shelves	Pitch	0.98	
	Depth	10.8 - 12.99 - 15.93 - 18.24	
	Rows	3	
Total Display Area (TDA)		16.12	19.33
Volume		10.12	13.5
Weight		463	529
Weight Packaged		529	595

## Cross Section



TECHNICAL DATA SHEET

Module	3.07	4.1	Unit
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**Refrigeration data**

75°F 55% RH	Propane	60Hz	110/3,88	140/4,94	grams/oz
	Compressor	60Hz	1		HP
	Energy consumption	DOE	16.65	17.2	kWh/24h
	Heat Flux to ambient	DOE	692.5	716.8	W

**Electrical Absorptions**

Power Supply (Volts/Hertz/Phase)	115V/60HZ/1PH	-
Minimum Circuit Ampacity	16,68	A
Maximum Overcurrent Protection	25	
Rated Amps	10.2	

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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User manual

Modello - Modèle - Model Modell - Modelo - Modelo	<b>PEPPER/OPERA KW</b>	
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